

Method for producing organosilicon compounds having carbonyl radicals

The invention relates to a method for producing 5 organosilicon compounds having carbonyl radicals, and the use thereof.

Aldehydes and ketones are widely used in organic 10 chemistry and are important precursors in the synthesis of, for example, heterocycles, fragrances and dyes. In organosilicon chemistry, on the other hand, aldehyde and ketone functions play only a minor role in spite of their extremely interesting reaction profile. The 15 reason for this is the lack of a suitable synthesis route which permits the production of organosilicon compounds having carbonyl radicals in a simple and rapid manner and with high yields.

Only three methods for preparing siloxanes having 20 aldehyde and ketone functionalities are known to date:

FR 1,531,637 A describes the platinum-catalyzed addition reaction of olefins having a blocked aldehyde or ketone function, such as, for example, 1-25 trimethylsilyloxy-1,3-butadiene, 2-trimethylsilyloxy-4-methyl-1,3-butadiene or 4-trimethylsilyloxy-2-methyl-1,3-butadiene, with hydrido-functional organosilicon compounds and the subsequent hydrolysis step for liberating the carbonyl function. In comparison, 30 FR 1,224,081 A and US 2,803,637 A claim the hydrosilylation of aliphatically unsaturated aldehyde acetals with subsequent, acidic acetal cleavage. Starting materials suitable for this purpose are, for example, acrolein dimethyl acetal, acrolein diethyl 35 acetal, methacrolein diacetate, undecenyl diethyl acetal, octadecenyl diethyl acetal, ketene diethyl acetal, 3-cyclohexene-1-carboxaldehyde diethyl acetal, 5-norbornene-2-carboxaldehyde diethyl acetal or

bicyclo[2.2.2]oct-5-ene-2-carboxaldehyde diethyl
acetal. Common to the processes is that the desired
products are obtainable via a plurality of stages only
in moderate yield, in particular the hydrolysis step
5 being tedious and generally extremely problematic owing
to the heterogeneous system. In addition, the number of
aldehyde or ketone substituents obtainable on an
industrial scale in this way is greatly limited by the
limited commercial availability of suitable acetals.

10 According to EP 392 948 A1, EP 402 274 A1 and
US 5,021,601 A, polyorganosiloxanes having 1-
formylethyl or 2-formylethyl groups are obtainable by
hydroformylation of the corresponding vinyl-functional
15 organosilicon compounds. The polysiloxanes which are
used as intermediates in DE 36 32 869 A1 and contain
tricyclo[5.2.1.0^{2,6}]decadiene derivative groups
substituted by formyl groups are obtained by basically
the same process. A disadvantage of the
20 hydroformylation process is that the conversion of the
olefin group takes place only at high pressure and high
temperature, and furthermore a quantitative conversion
is to be realized only by a very complex procedure.
Usually, such syntheses are therefore carried out in an
25 autoclave at a superatmospheric pressure of from 20 to
200 bar and a temperature of 100-150°C which requires
special apparatuses and knowledge about handling the
gaseous reactants CO and H₂. Moreover, here too the
number of aldehyde or ketone substituents obtainable by
30 this method is limited.

US 2,947,770 A and US 5,739,246 A describe a method for
preparing carbonyl-functional siloxanes via the
ozonolysis of alkenyl-functionalized organosilicon
35 compounds and subsequent reductive cleavage of the
ozonide formed. A particular disadvantage of this
method is that the ozonolysis of double bonds leads to
the degradation of the unsaturated carbon skeleton and
hence to a loss of at least one carbon unit.

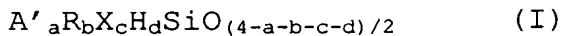
Furthermore, a large number of by-products formed in the ozonolysis, the costs for producing or handling ozone and the stipulation of a few suitable starting compounds prevent the wide use of this method on the 5 industrial scale.

It was the object to provide an economical and selective method for producing organosilicon compounds having carbonyl radicals, by means of which even 10 organosilicon compounds having sensitive aldehyde and ketone groups can be prepared on a large scale, and which meets the continuously increasing requirements in industry with regard to space-time yield and universal applicability. This object is achieved by the present 15 invention.

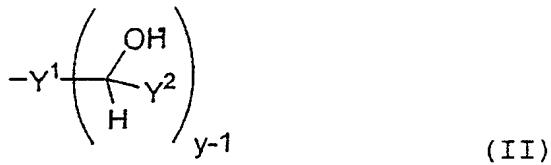
The invention relates to a method for producing organosilicon compounds having carbonyl radicals by oxidation of an organosilicon compound having carbinol 20 radicals with the aid of a mediator selected from the group consisting of the aliphatic, cycloaliphatic, $\text{H}-\text{N}-\text{OH}$ heterocyclic and aromatic NO_2 , NOH and -containing compounds and of an oxidizing agent.

25 In principle, all organosilicon compounds are suitable for the oxidation, provided that they carry primary or secondary carbinol groups.

30 The organosilicon compounds used in the method according to the invention and having carbinol radicals are preferably compounds containing units of the formula



35 in which A' may be identical or different and are a radical of the formula



Y¹ is a divalent or polyvalent, linear or cyclic, branched or straight-chain organic radical which optionally may be substituted and/or interrupted by the atoms N, O, P, B, Si or S,

Y² is a hydrogen atom or a monovalent, linear or cyclic, branched or straight-chain, organic radical which optionally may be substituted and/or interrupted by the atoms N, O, P, B, Si or S,

10 y, depending on the valency of radical Y¹, is ≥ 2 , R may be identical or different and are a monovalent, linear or cyclic, branched or straight-chain optionally substituted hydrocarbon radical,

X may be identical or different and are a chlorine atom, a radical of the formula -OR¹ where R¹ is a hydrogen atom or alkyl radical having 1 to 18 carbon atom(s), which may be substituted by ether oxygen atoms, a monovalent, linear or cyclic, branched or straight-chain hydrocarbon radical which optionally may 15 be interrupted by units -C(O)-, -C(O)O-, -C(O)NR¹-, -O-C(O)O-, -O-C(O)NR¹-, -NR¹-C(O)-NR¹-, -NR¹-, -(NR¹)²+-, -O-, -S- or =N- and may be substituted by hydroxyl, mercapto, amino, ammonium, carbonyl, carboxyl or oxiranyl groups, or are the group A',

20 a is 0, 1 or 2, preferably 0 or 1,

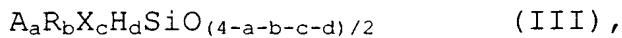
b is 0, 1, 2 or 3,

c is 0, 1, 2 or 3, and

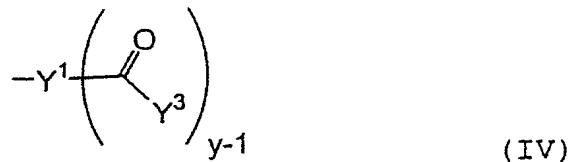
d is 0, 1, 2 or 3, preferably 0,

25 with the proviso that the sum a+b+c+d is ≤ 4 and the organosilicon compounds of the formula (I) have at least one radical A' per molecule.

35 The organosilicon compounds obtained by the method according to the invention and having carbonyl radicals are compounds containing units of the formula



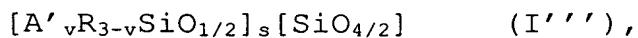
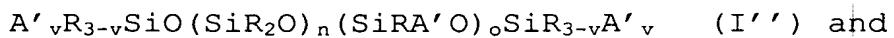
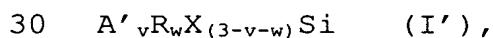
in which A may be identical or different and are a
5 radical of the formula



Y³ is a hydrogen atom or a monovalent, linear or cyclic, branched or straight-chain organic radical which
10 optionally may be substituted and/or be interrupted by the atoms N, O, P, B, Si or S, and
Y¹, R, X, a, b, c, d and y have the meanings stated above therefor,
with the proviso that the sum a+b+c+d is ≤4 and the
15 organosilicon compounds of the formula (III) have at least one radical A per molecule.

The organosilicon compounds used or obtained in the method according to the invention may be both silanes,
20 i.e. compounds of the formula (I) where a+b+c+d=4, and siloxanes or siloxane resins, i.e. compounds containing units of the formula (I) where a+b+c+d≤3, in the context of the present invention the term siloxane being intended to include polymeric, oligomeric and
25 dimeric organopolysiloxanes.

Preferably used organosilicon compounds having carbinol radicals are those of the formulae



in which A', R and X have the meanings stated above therefor,

v is 0, 1, 2 or 3, preferably 0 or 1,

5 w is 0, 1, 2 or 3,

n is 0 or an integer from 1 to 2000,

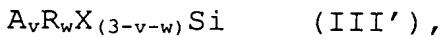
o is 0 or an integer from 1 to 2000, preferably from 0 to 500,

10 s may assume a value from 0.2 to 6, preferably from 0.4 to 4, inclusive and describes the number of M units $[A'vR_{3-v}SiO_{1/2}]$ per Q unit $[SiO_{4/2}]$ in the organosilicone resin,

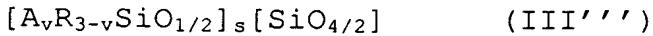
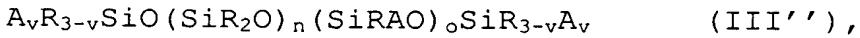
with the proviso that they contain at least one radical A' per molecule.

15

Preferably obtained organosilicon compounds having carbonyl radicals are therefore those of the formula



20



25 in which A, R, X, v, w, n, o and s have the meanings stated above therefor,

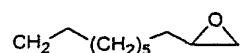
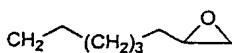
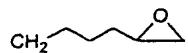
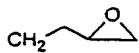
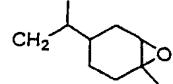
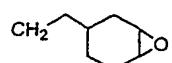
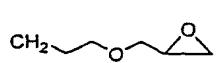
with the proviso that they contain at least one radical A per molecule.

30 Examples of radical R are alkyl radicals, such as the methyl, ethyl, n-propyl, isopropyl, 1-n-butyl, 2-n-butyl, isobutyl, tert-butyl, n-pentyl, isopentyl, neopentyl and tert-pentyl radicals; hexyl radicals, such as the n-hexyl radical; heptyl radicals, such as the

35 n-heptyl radical; octyl radicals, such as the n-octyl radical, and iso-octyl radicals, such as the 2,2,4-trimethylpentyl radical; nonyl radicals such as the n-nonyl radical; decyl radicals, such as the n-decyl radical; dodecyl radicals, such as the n-dodecyl

radical; octadecyl radicals, such as the n-octadecyl radical; cycloalkyl radicals, such as the cyclopentyl, cyclohexyl and cycloheptyl radical and methylcyclohexyl radicals; alkenyl radicals, such as the vinyl, 5 1-propenyl and 2-propenyl radical; aryl radicals, such as the phenyl, naphthyl, anthryl and phenanthryl radical; alkaryl radicals, such as o-, m- and p-tolyl radicals; xylyl radicals and ethylphenyl radicals; and aralkyl radicals, such as the benzyl radical and the α - 10 and the β -phenylethyl radical.

Examples of substituted radicals R are haloalkyl radicals, such as the 3,3,3-trifluoro-n-propyl radical, the 2,2,2,2',2',2'-hexafluoroisopropyl radical, and the 15 heptafluoroisopropyl radical, and haloaryl radicals, such as the o-, m- and p-chlorophenyl radical, aminoalkyl radicals, such as the aminopropyl, aminoethylaminopropyl, cyclohexylaminopropyl, dimethylaminopropyl or diethylaminopropyl radical, and 20 acetylated aminoalkyl radicals or aminoalkyl radicals which are alkylated by a Michael-analogous reaction with (meth)acrylic esters, hydroxy-functional radicals, such as those of primary, secondary or tertiary alcohols, such as, for example, the 3-hydroxypropyl and 25 4-hydroxybutyl radical, or such as the aromatic alcohols, such as, for example, the phenol or eugenol radical, mercapto-functional radicals, such as the 3-mercaptopropyl radical, carboxy-functional radicals and derivatives or salts thereof, such as the acetyl, 3- 30 carboxypropyl, 4-carboxybutyl, 10-carboxydecyl, 3-(2,5-dioxotetrahydrofuran-2-yl)propyl, 3-(ethane-1,2-dicarboxyl)propyl, 3-acryloyloxypropyl, 3-methacryloyloxypropyl or undecenylsilyl ester radical, epoxy-functional radicals of the group consisting of



carbonyl-functional radicals, such as the propionaldehyde radical, polyalkylene oxide-functional radicals, such as, for example, alkylpolyalkylene oxide radicals, such as the ethylenepolyalkylene oxide radical and the propylenepolyalkylene oxide radical, phosphonato-functional radicals, such as, for example, phosphonatoalkyl radicals, silalactone-functional radicals, such as glycoside-functional radicals, such as, for example, those in which the glycoside radical, which may be composed of from 1 to 10 monosaccharide units is linked via an alkylene or oxyalkylene spacer, as disclosed, for example, in EP-B 612 759.

15 Radicals R are preferably hydrocarbon radicals which have from 1 to 18 carbon atom(s) and are optionally substituted by halogen, hydroxyl, mercapto, amino, ammonium, carboxyl or epoxy groups, the methyl, ethyl, vinyl, n-propyl, n-octyl, n-dodecyl, n-octadecyl and 20 phenyl radical being particularly preferred.

If the organosilicon compounds according to the invention are organopolysiloxanes, at least 50%, particularly preferably at least 90%, of all radicals R 25 have the meaning of methyl or phenyl radicals.

Examples of radicals R¹ are the examples stated for radical R. Radical R¹ is preferably a hydrogen atom or an alkyl radical having 1 to 8 carbon atom(s), which 30 may be substituted by amino or hydroxyl groups, the hydrogen atom and the methyl, ethyl, propyl and butyl radical being particularly preferred.

Examples of radical X are chlorine atom, the OH group, 35 alkoxy radicals, such as the methoxy, ethoxy, n-propoxy, isopropoxy, 1-butoxy, 2-butoxy, 1-pentyloxy, 1-hexyloxy, 1-octyloxy, 2-octyloxy, isoctyloxy, 1-decyloxy, 1-dodecyloxy, myristyloxy, cetyloxy or stearyloxy radical, quat-functional radicals, such as

$-\text{CH}_2\text{}_3\text{-N}(\text{CH}_3)\text{}_3^+$, $-\text{CH}_2\text{}_3\text{-}\{\text{N}(\text{CH}_3)\text{}_2\text{C}_{13}\text{H}_{27}\}^+$,
 $-\text{CH}_2\text{}_3\text{-}\{\text{N}(\text{CH}_3)\text{}_2\text{-}(\text{CH}_2)\text{}_2\text{-N}(\text{CH}_3)\text{}_3\}^{2+}$,
 $-\text{CH}_2\text{}_3\text{-}\{\text{N}(\text{CH}_2\text{CH}_2)\text{}_3\text{N}\}^+$, $-\text{CH}_2\text{}_3\text{-NH-CH}_2\text{-CH(OH)-CH}_2\text{-N}(\text{CH}_3)\text{}_3^+$,
 $-\text{CH}_2\text{}_3\text{-N}\{\text{CH}_2\text{-CH(OH)-CH}_2\text{-N}(\text{CH}_3)\text{}_3\}^{2+}$,
 $-\text{CH}_2\text{}_3\text{-NH-}(\text{CH}_2)\text{}_2\text{-NH-CH}_2\text{-CH(OH)-CH}_2\text{-N}(\text{CH}_3)\text{}_3^+$,
 $-\text{CH}_2\text{}_3\text{-}\{[\text{N}\{\text{CH}_2\text{-CH(OH)-CH}_2\text{-N}(\text{CH}_3)\text{}_3\}-(\text{CH}_2)\text{}_2\text{-N}\{\text{CH}_2\text{-CH(OH)-CH}_2\text{-N}(\text{CH}_3)\text{}_3\}_2\}^{3+}$,
 $-\text{CH}_2\text{}_3\text{-NH-C(O)-CH}_2\text{-N}(\text{CH}_3)\text{}_2\text{C}_{18}\text{H}_{37}^+$,
 $-\text{CH}_2\text{}_3\text{-O-CH}_2\text{-CH(OH)-CH}_2\text{-N}(\text{CH}_3)\text{}_3^+$,
 $-\text{CH}_2\text{}_3\text{-O-CH}_2\text{-CH(OH)-CH}_2\text{-N}(\text{CH}_2\text{CH}_3)\text{}_3^+$,
 $-\text{CH}_2\text{}_{10}\text{-C(O)-NH-}(\text{CH}_2)\text{}_3\text{-N}(\text{CH}_3)\text{}_3^+$,
 $-\text{CH}_2\text{}_{10}\text{-C(O)-NH-}(\text{CH}_2)\text{}_3\text{-N}(\text{CH}_3)\text{}_2\text{-CH}_2\text{-C}_6\text{H}_5^+$,
 $-\text{CH}_2\text{}_{10}\text{-C(O)-NH-}(\text{CH}_2)\text{}_3\text{-N}(\text{CH}_3)\text{}_2^+\text{-CH}_2\text{-COO}^-$,

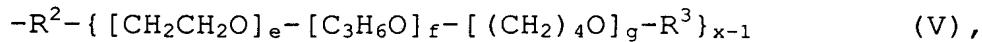
including the anions necessary for compensating the cationic charge,

and the radicals mentioned for radical R.

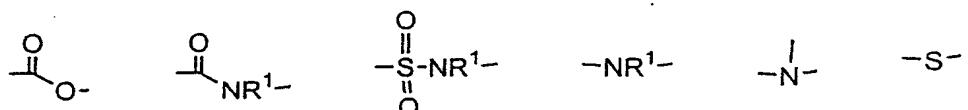
5

Radical X is preferably a chlorine atom, the radical A', the radical -OR¹ where R¹ has the abovementioned meaning, a hydrocarbon radical having 1 to 40 carbon atom(s) which may optionally be interrupted by units -
10 C(O)-, -C(O)O-, -C(O)NR¹-, -O-C(O)O-, -O-C(O)NR¹-, -NR¹-C(O)-NR¹-, -NR¹-, -(NR¹)²+-, -O-, -S- or =N- and may be substituted by hydroxyl, mercapto, amino, ammonium, carbonyl, carboxyl or oxiranyl groups, or a radical of the general formula

15



in which R² is a divalent, trivalent or tetravalent organic radical having from 2 to 10 carbon atoms, which 20 may be interrupted by units -O-, -NR¹- or -(NR¹)²+- and is substituted by one or more groups of the formulae



x, depending on the valency of the radical R², is 2, 3

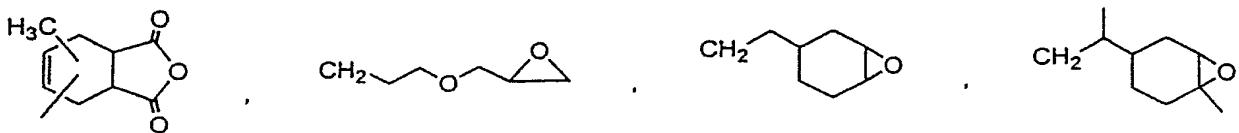
or 4, R^3 is a hydrogen atom or a hydrocarbon radical having 1 to 20 carbon atom(s) which is optionally substituted by a group $-C(O)-$, $-NR^1-$, $-NR^1_2$ or $-(NR^1_2)^{+-}$, and e, f and g, in each case independently of one another, are 0 or an integer from 1 to 200, with the proviso that the sum $e+f+g$ is ≥ 1 .

Particularly preferably, radical X is a chlorine atom, the radical A', the hydroxyl, the methoxy and the ethoxy radical, the vinyl radical, an organic radical having 1 to 18 carbon atom(s) selected from the group:

- aliphatic hydrocarbon radical
- aromatic, optionally substituted hydrocarbon radical
- carbinol-functional radical
- carboxy- or anhydride-functional radical
- epoxy-functional radical
- amidated amino-functional radical
- hydrocarbon radical having a quaternary nitrogen group or a radical of the general formula (V).

20

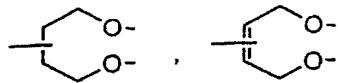
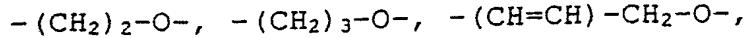
Particularly preferably, radicals X are a chlorine atom, radical A', hydroxyl, methoxy or ethoxy radical, vinyl radical, methyl, ethyl, n-propyl, n-octyl, n-dodecyl or n-octadecyl radical, phenyl radical, 25 2-methyl-2-phenylethyl radical, 3-hydroxypropyl radical, 3-hydroxy-3-methyl-1-butenyl radical 3-(ortho-hydroxyphenyl)propyl radical, eugenol radical, 2-carboxyethyl, 3-carboxypropyl, 4-carboxybutyl, 10-carboxydecyl, 3-(2,5-dioxotetrahydrofuran-2-yl)propyl, 30 3-(ethane-1,2-dicarboxy)propyl, 3-acryloyloxypropyl, 3-methacryloyloxypropyl or trimethylsilyl undecenoate radical,



$-(CH_2)_3-NH-C(O)-CH_3$, $-(CH_2)_3-N(cyclo-C_6H_{11})-C(O)-CH_3$,
 $-(CH_2)_3-N\{C(O)-CH_3\}-(CH_2)_3-NH-C(O)-CH_3$, or a radical of

the general formula (V).

Examples of radical R² are

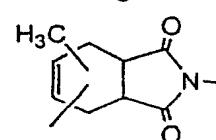
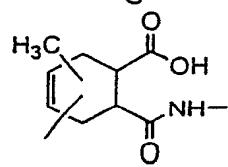
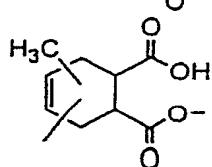
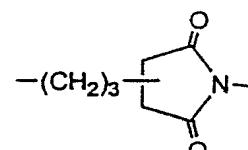
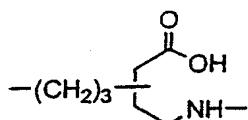
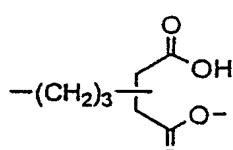


- $-(\text{CH}_2)_3\text{O}-\text{CH}_2-\text{CH}(\text{OH})-\text{CH}_2\text{O}-, -(\text{CH}_2)_3\text{O}-\text{C}(\text{O})-(\text{CH}_2)_2\text{NH}-,$
- $-(\text{CH}_2)_3\text{NH}-\text{CH}_2-\text{CH}(\text{OH})-\text{CH}_2\text{O}-, -(\text{CH}_2)_3\text{N}\{-\text{CH}_2-\text{CH}(\text{OH})-\text{CH}_2\text{O}-\}_2,$
- $-(\text{CH}_2)_3\text{N}(\text{cyclo-C}_6\text{H}_{11})-\text{CH}_2-\text{CH}(\text{OH})-\text{CH}_2\text{O}-,$
- $-(\text{CH}_2)_3\text{NH}- (\text{CH}_2)_3\text{NH}-\text{CH}_2-\text{CH}(\text{OH})-\text{CH}_2\text{O}-,$
- $-(\text{CH}_2)_3\text{NH}- (\text{CH}_2)_3\text{N}\{-\text{CH}_2-\text{CH}(\text{OH})-\text{CH}_2\text{O}-\}_2,$
- $-(\text{CH}_2)_3\text{N}(\text{CH}_2-\text{CH}(\text{OH})-\text{CH}_2\text{O}-)-(\text{CH}_2)_3\text{NH}-\text{CH}_2-\text{CH}(\text{OH})-\text{CH}_2\text{O}-,$
- $-(\text{CH}_2)_3\text{N}(\text{CH}_2-\text{CH}(\text{OH})-\text{CH}_2\text{O}-)-(\text{CH}_2)_3\text{N}\{-\text{CH}_2-\text{CH}(\text{OH})-\text{CH}_2\text{O}-\}_2,$
- $-(\text{CH}_2)_3\text{NH}-\text{CH}_2-\text{C}(\text{O})-\text{O}-, -(\text{CH}_2)_3\text{N}\{-\text{CH}_2-\text{C}(\text{O})-\text{O}-\}_2,$

5

- $-(\text{CH}_2)_3\text{N}(\text{cyclo-C}_6\text{H}_{11})-\text{CH}_2-\text{C}(\text{O})-\text{O}-,$
- $-(\text{CH}_2)_3\text{NH}- (\text{CH}_2)_3\text{NH}-\text{CH}_2-\text{C}(\text{O})-\text{O}-,$
- $-(\text{CH}_2)_3\text{NH}- (\text{CH}_2)_3\text{N}\{-\text{CH}_2-\text{C}(\text{O})-\text{O}-\}_2,$
- $-(\text{CH}_2)_3\text{N}\{\text{CH}_2-\text{C}(\text{O})-\text{O}-\}- (\text{CH}_2)_3\text{NH}-\text{CH}_2-\text{C}(\text{O})-\text{O}-,$
- $-(\text{CH}_2)_3\text{N}\{\text{CH}_2-\text{C}(\text{O})-\text{O}-\}- (\text{CH}_2)_3\text{N}\{-\text{CH}_2-\text{C}(\text{O})-\text{O}-\}_2,$
- $-(\text{CH}_2)_3\text{NH}-\text{CH}_2-\text{C}(\text{O})-\text{NH}-, -(\text{CH}_2)_3\text{N}\{-\text{CH}_2-\text{C}(\text{O})-\text{NH}-\}_2,$
- $-(\text{CH}_2)_3\text{N}(\text{cyclo-C}_6\text{H}_{11})-\text{CH}_2-\text{C}(\text{O})-\text{NH}-,$
- $-(\text{CH}_2)_3\text{NH}- (\text{CH}_2)_3\text{NH}-\text{CH}_2-\text{C}(\text{O})-\text{NH}-,$
- $-(\text{CH}_2)_3\text{NH}- (\text{CH}_2)_3\text{N}\{-\text{CH}_2-\text{C}(\text{O})-\text{NH}-\}_2,$
- $-(\text{CH}_2)_3\text{N}\{\text{CH}_2-\text{C}(\text{O})-\text{NH}-\}- (\text{CH}_2)_3\text{NH}-\text{CH}_2-\text{C}(\text{O})-\text{NH}-,$
- $-(\text{CH}_2)_3\text{N}\{\text{CH}_2-\text{C}(\text{O})-\text{NH}-\}- (\text{CH}_2)_3\text{N}\{-\text{CH}_2-\text{C}(\text{O})-\text{NH}-\}_2,$
- $-(\text{CH}_2)_3\text{NH}-\text{CH}_2-\text{CH}_2-\text{C}(\text{O})-\text{O}-, -(\text{CH}_2)_3\text{N}\{-\text{CH}_2-\text{CH}_2-\text{C}(\text{O})-\text{O}-\}_2,$
- $-(\text{CH}_2)_3\text{N}(\text{cyclo-C}_6\text{H}_{11})-\text{CH}_2-\text{CH}_2-\text{C}(\text{O})-\text{O}-,$
- $-(\text{CH}_2)_3\text{NH}-\text{CH}_2-\text{CH}(\text{CH}_3)-\text{C}(\text{O})-\text{O}-, -(\text{CH}_2)_3\text{N}\{-\text{CH}_2-\text{CH}(\text{CH}_3)-\text{C}(\text{O})-\text{O}-\}_2,$
- $-(\text{CH}_2)_3\text{N}(\text{cyclo-C}_6\text{H}_{11})-\text{CH}_2-\text{CH}(\text{CH}_3)-\text{C}(\text{O})-\text{O}-,$
- $-(\text{CH}_2)_3\text{NH}- (\text{CH}_2)_3\text{NH}-\text{CH}_2-\text{CH}_2-\text{C}(\text{O})-\text{O}-,$

- (CH₂)₃-NH-(CH₂)₃-N(-CH₂-CH₂-C(O)-O-)₂,
- (CH₂)₃-N(CH₂-CH₂-C(O)-O-)-(CH₂)₃-NH-CH₂-CH₂-C(O)-O-,
- (CH₂)₃-N(CH₂-CH₂-C(O)-O-)-(CH₂)₃-N(-CH₂-CH₂-C(O)-O-)₂,
- (CH₂)₃-NH-(CH₂)₃-NH-CH₂-CH(CH₃)-C(O)-O-,
- (CH₂)₃-NH-(CH₂)₃-N(-CH₂-CH(CH₃)-C(O)-O-)₂,
- (CH₂)₃-N(CH₂-CH(CH₃)-C(O)-O-)-(CH₂)₃-NH-CH₂-CH(CH₃)-C(O)-O-,
- (CH₂)₃-N(CH₂-CH(CH₃)-C(O)-O-)-(CH₂)₃-N(-CH₂-CH(CH₃)-C(O)-O-)₂,
- (CH₂)₃-NH-CH₂-CH₂-C(O)-NH-, - (CH₂)₃-N(-CH₂-CH₂-C(O)-NH-)₂,
- (CH₂)₃-N(cyclo-C₆H₁₁)-CH₂-CH₂-C(O)-NH-,
- (CH₂)₃-NH-CH₂-CH(CH₃)-C(O)-NH-,
- (CH₂)₃-N(-CH₂-CH(CH₃)-C(O)-NH-)₂,
- (CH₂)₃-N(cyclo-C₆H₁₁)-CH₂-CH(CH₃)-C(O)-NH-,
- (CH₂)₃-NH-(CH₂)₃-NH-CH₂-CH₂-C(O)-NH-,
- (CH₂)₃-NH-(CH₂)₃-N(-CH₂-CH₂-C(O)-NH-)₂,
- (CH₂)₃-N(CH₂-CH₂-C(O)-NH-)-(CH₂)₃-NH-CH₂-CH₂-C(O)-NH-,
- (CH₂)₃-N(CH₂-CH₂-C(O)-NH-)-(CH₂)₃-N(-CH₂-CH₂-C(O)-NH-)₂,
- (CH₂)₃-NH-(CH₂)₃-NH-CH₂-CH(CH₃)-C(O)-NH-,
- (CH₂)₃-NH-(CH₂)₃-N(-CH₂-CH(CH₃)-C(O)-NH-)₂,
- (CH₂)₃-N(CH₂-CH(CH₃)-C(O)-NH-)-(CH₂)₃-NH-CH₂-CH(CH₃)-C(O)-NH-,
- (CH₂)₃-N(CH₂-CH(CH₃)-C(O)-NH-)-(CH₂)₃-N(-CH₂-CH(CH₃)-C(O)-NH-)₂,
- (CH₂)₃-S-CH₂-CH(OH)-CH₂-O-, - (CH₂)₃-S-CH₂-CH₂-C(O)-O-,
- (CH₂)₃-S-CH₂-CH(CH₃)-C(O)-O-,
- (CH₂)₃-S-CH₂-CH₂-C(O)-NH-, - (CH₂)₃-S-CH₂-CH(CH₃)-C(O)-NH-,
- (CH₂)₂-C(O)O-, -CH₂-CH(CH₃)-C(O)O-,
- (CH₂)₃-C(O)O-, - (CH₂)₁₀-C(O)O-,
- (CH₂)₂-C(O)NH-, -CH₂-CH(CH₃)-C(O)NH-, - (CH₂)₃-C(O)NH-,
- (CH₂)₁₀-C(O)NH-,



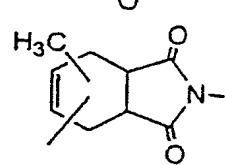
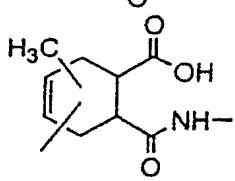
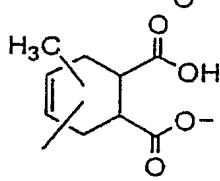
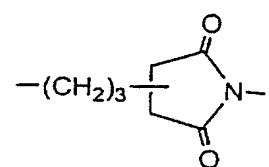
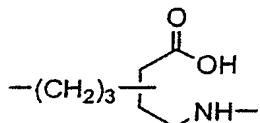
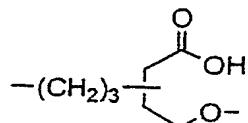
The radical R^2 is preferably

- (CH₂)₂-O-, - (CH₂)₃-O-, - (CH=CH)-CH₂-O-,



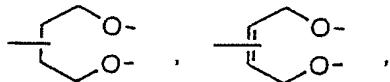
- (CH₂)₃-O-CH₂-CH(OH)-CH₂-O-, - (CH₂)₃-S-CH₂-CH(OH)-CH₂-O-,
- (CH₂)₃-NH-CH₂-CH(OH)-CH₂-O-, - (CH₂)₃-N{-CH₂-CH(OH)-CH₂-O-}₂,
- (CH₂)₃-NH-(CH₂)₃-NH-CH₂-CH(OH)-CH₂-O-,
- (CH₂)₃-NH-(CH₂)₃-N{-CH₂-CH(OH)-CH₂-O-}₂,
- (CH₂)₃-N{CH₂-CH(OH)-CH₂-O-}-(CH₂)₃-NH-CH₂-CH(OH)-CH₂-O-,
- (CH₂)₃-N{CH₂-CH(OH)-CH₂-O-}-(CH₂)₃-N{-CH₂-CH(OH)-CH₂-O-}₂,
- (CH₂)₃-NH-CH₂-CH₂-C(O)-O-, - (CH₂)₃-N{-CH₂-CH₂-C(O)-O-}₂,
- (CH₂)₃-NH-(CH₂)₃-NH-CH₂-CH₂-C(O)-O-,
- (CH₂)₃-NH-(CH₂)₃-N{-CH₂-CH₂-C(O)-O-}₂,
- (CH₂)₃-N{CH₂-CH₂-C(O)-O-}-(CH₂)₃-NH-CH₂-CH₂-C(O)-O-,
- (CH₂)₃-N{CH₂-CH₂-C(O)-O-}-(CH₂)₃-N{-CH₂-CH₂-C(O)-O-}₂,
- (CH₂)₃-NH-CH₂-CH₂-C(O)-NH-, - (CH₂)₃-N{-CH₂-CH₂-C(O)-NH-}₂,
- (CH₂)₃-NH-(CH₂)₃-NH-CH₂-CH₂-C(O)-NH-,
- (CH₂)₃-N{CH₂-CH₂-C(O)-NH-}-(CH₂)₃-NH-CH₂-CH₂-C(O)-NH-,

- (CH₂)₃-N{CH₂-CH₂-C(O)-NH-}-(CH₂)₃-N{-CH₂-CH₂-C(O)-NH-}₂,
- (CH₂)₃-S-CH₂-CH₂-C(O)-O-, - (CH₂)₃-S-CH₂-CH(CH₃)-C(O)-O-,
- (CH₂)₂-C(O)O-, -CH₂-CH(CH₃)-C(O)O-, - (CH₂)₃-C(O)O-,
- (CH₂)₁₀-C(O)O-,
- (CH₂)₂-C(O)NH-, -CH₂-CH(CH₃)-C(O)NH-, - (CH₂)₃-C(O)NH-,
- (CH₂)₁₀-C(O)NH-,



Particularly preferably, radical R² is

- $(CH_2)_2-O-$, - $(CH_2)_3-O-$, - $(CH=CH)-CH_2-O-$,



- $(CH_2)_3-O-CH_2-CH(OH)-CH_2-O-$, - $(CH_2)_3-S-CH_2-CH(OH)-CH_2-O-$,

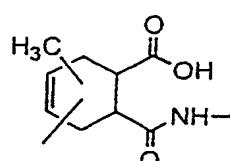
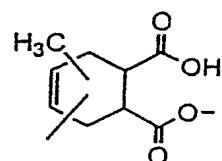
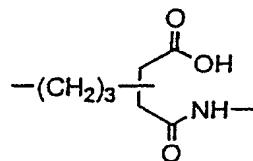
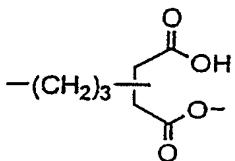
- $(CH_2)_2-C(O)O-$, - $CH_2-CH(CH_3)-C(O)O-$, - $(CH_2)_3-C(O)O-$,

- $(CH_2)_{10}-C(O)O-$,

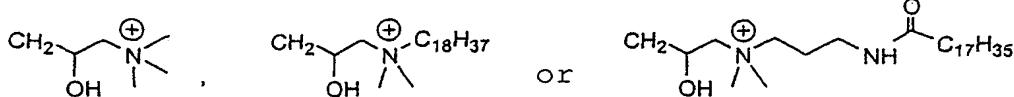
- $(CH_2)_2-C(O)NH-$, - $CH_2-CH(CH_3)-C(O)NH-$, - $(CH_2)_3-C(O)NH-$,

- $(CH_2)_{10}-C(O)NH-$,

- $(CH_2)_3-S-CH_2-CH_2-C(O)-O-$,



Examples of radical R^3 are a hydrogen atom, alkyl radicals, such as the methyl, ethyl, n-propyl, 5 isopropyl, 1-butyl, 1-pentyl, 1-hexyl, 1-octyl, 2-octyl, isoctyl, 1-decyl, 1-dodecyl, myristyl, cetyl or stearyl radical, acyl radicals, such as the formyl, acetyl, acryloyl or methacryloyl radical, or quat-functional radicals such as the radicals



10

Preferred radicals R^3 are a hydrogen atom, the methyl, ethyl, n-propyl, isopropyl, 1-butyl, 1-pentyl, 1-hexyl, 1-octyl, 2-octyl, isoctyl, 1-decyl, 1-dodecyl, 15 myristyl, cetyl or stearyl radical, the formyl, acetyl or acryloyl radical, the hydrogen atom, the methyl radical, the 1-butyl radical, the myristyl, cetyl or stearyl radical and the acetyl or acryloyl radical being particularly preferred.

20

Examples of radical Y^1 are alkylene radicals such as the methylene, ethylene, propylene, 2-methylpropylene,

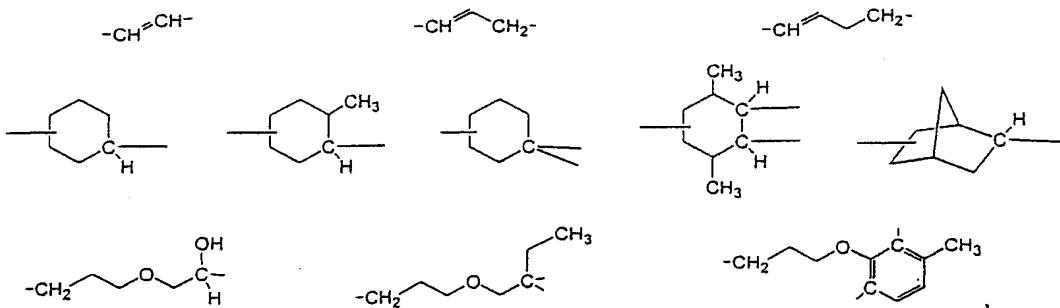
butylene, pentylene, hexylene, heptylene, octylene, nonylene, undecylene and heptadecylene radical; cyclic and polycyclic alkylene radicals, such as, for example the cyclohexylene, methylcyclohexylene, dimethylcyclohexylene and norbornylene radical, unsaturated alkylene radicals, such as the ethenylene, 1-propenylene, 1-butenylene and 2-butenylene radical; ether- and polyether-functional alkylene radicals; esterified and amidated hydroxyalkylene, mercaptoalkylene and aminoalkylene radicals; and alkylene radicals which are interrupted by a carbonic acid derivative group, such as carbonic ester, urethane or urea group.

15 Radical Y^1 is preferably a divalent or polyvalent, preferably divalent to decavalent, preferably divalent to tetravalent, hydrocarbon radical having 1 to 18 carbon atom(s) which may optionally be interrupted by units $-C(O)-$, $-C(O)O-$, $-C(O)NR^1-$, $-O-C(O)O-$, $-O-C(O)NR^1-$, $-NR^1-C(O)-NR^1-$, $-O-$, $-S-$ or $=N-$ and may be substituted by hydroxyl, alkoxy, mercaptoalkyl, carbonyl, carboxyl or oxiranyl groups, or a radical of the formula

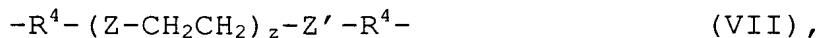


in which V is a methylene, ethylene, n-propylene or n-butylene radical and
in which R^2 , e , f , g and x have the meanings stated
30 above therefor.

Radical Y^1 is particularly preferably the ethylene, propylene, 2-methylpropylene, butylene, pentylene, nonylene and undecylene radical, the radicals



a radical of the formula



5

in which the radicals R^4 may be identical or different and is a divalent hydrocarbon radical having 1 to 10 (preferably 1 to 6) carbon atoms, Z is $-O-$ or $-NR^5-$, where R^5 is a radical of the formula $-C(O)-(CH_2)_h-H$, where h is ≥ 1 (preferably 1-6, particularly preferably 1-3), Z' is the group $-O-C(O)-$, $-NH-C(O)-$, $-O-C(O)O-$, $-NH-C(O)O-$ or $-NH-C(O)NH-$, preferably $-O-C(O)-$, $-NH-C(O)O-$ or $-NH-C(O)NH-$, and z is an integer from 0 to 4 (preferably 0 or 1),

10 and a radical of the formula (VI).

15

Depending on the valency of Y^1 , y is preferably an integer from 2 to 10, preferably from 2 to 4.

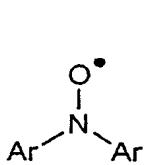
20 Y^2 is preferably a hydrogen atom or a monovalent hydrocarbon radical having 1 to 100 carbon atom(s) which optionally may be interrupted by units $-C(O)-$, $-C(O)O-$, $-C(O)NR^1-$, $-O-C(O)NR^1-$, $-NR^1-C(O)-NR^1-$, $-O-$, $-S-$, $=N-$ and substituted by hydroxyl, alkoxy, 25 mercaptoalkyl, carbonyl, carboxyl or oxiranyl groups. It is particularly preferably a hydrogen atom or a monovalent hydrocarbon radical having 1 to 18 carbon atom(s) which optionally may be interrupted by units $-C(O)-$, $-C(O)O-$, $-C(O)NR^1-$, $-O-C(O)NR^1-$, $-NR^1-C(O)-NR^1-$, $-O-$, $-S-$, $=N-$ and substituted by hydroxyl, alkoxy, 30 mercaptoalkyl, carbonyl, carboxyl or oxiranyl groups. A hydrogen atom is particularly preferred.

Radical Y³ is preferably a hydrogen atom or a monovalent hydrocarbon radical having 1 to 100 carbon atom(s) which optionally may be interrupted by units -C(O)-, 5 -C(O)O-, -C(O)NR¹-, -O-C(O)NR¹-, -NR¹-C(O)-NR¹-, -O-, -S-, =N- and substituted by hydroxyl, alkoxy, mercaptoalkyl, carbonyl, carboxyl or oxiranyl groups. It is particularly preferably a hydrogen atom or a monovalent hydrocarbon radical having 1 to 18 carbon 10 atom(s) which optionally may be interrupted by units -C(O)-, -C(O)O-, -C(O)NR¹-, -O-C(O)NR¹-, -NR¹-C(O)-NR¹-, -O-, -S-, =N- and substituted by hydroxyl, alkoxy, mercaptoalkyl, carbonyl, carboxyl or oxiranyl groups. A hydrogen atom is particularly preferred.

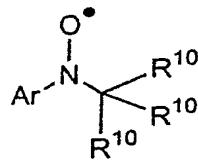
15 Preferably at least one compound selected from the group consisting of the aliphatic, cycloaliphatic, heterocyclic or aromatic compounds which contains at least one N-hydroxyl, oxime, nitroso, N-oxyl or N-oxy 20 function is preferably used as a mediator.

Examples of such compounds are the below-mentioned compounds of the formulae (VIII) to (XLII).

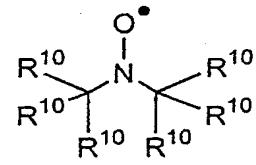
25 The mediators are preferably selected from the group consisting of stable nitroxyl radicals (nitroxides) - i.e. the free radicals can be obtained, characterized and stored in pure form - of the general formulae (VIII), (IX) and (X)



(VIII)



(IX)



(X)

in which

Ar is a monovalent homo- or heteroaromatic mono- or

5 dinuclear radical and
 in which this aromatic radical may be substituted by
 one or more, identical or different radicals R¹¹
 selected from the group consisting of halogen, formyl,
 cyano, carbamoyl, carboxyl, ester or salt of the
 carboxyl radical, sulfono radical, ester or salt of the
 sulfono radical, sulfamoyl, nitro, nitroso, amino,
 phenyl, aryl-C₁-C₅-alkyl, C₁-C₁₂-alkyl, C₁-C₅-alkoxy, C₁-
 C₁₀-carbonyl, carbonyl-C₁-C₆-alkyl, phospho, phosphono
10 and phosphonoxy radical, ester or salt of the
 phosphonoxy radical, and
 in which phenyl, carbamoyl and sulfamoyl radicals may
 be unsubstituted or monosubstituted or polysubstituted
 by a radical R¹², the amino radical being
15 monosubstituted or disubstituted by R¹² and the aryl-C₁-
 C₅-alkyl, C₁-C₁₂-alkyl, C₁-C₅-alkoxy, C₁-C₁₀-carbonyl,
 carbonyl-C₁-C₆-alkyl radical may be saturated or
 unsaturated, branched or straight-chain and
 monosubstituted or polysubstituted by a radical R¹²,
20 it being possible for R¹² to be present once or several
 times, and R¹² are identical or different and are
 hydroxyl, formyl, cyano or carboxyl radical, ester or
 salt of the carboxyl radical, carbamoyl, sulfono,
 sulfamoyl, nitro, nitroso, amino, phenyl, C₁-C₅-alkyl,
25 C₁-C₅-alkoxy or C₁-C₅-alkylcarbonyl radical,

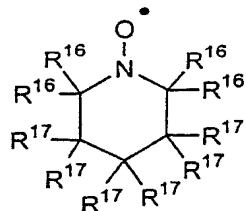
30 R¹⁰ are identical or different and are a halogen,
 hydroxyl, mercapto, formyl, cyano, carbamoyl or
 carboxyl radical, ester or salt of the carboxyl
 radical, sulfono radical, ester or salt of the sulfono
 radical, sulfamoyl, nitro, nitroso, amino, phenyl,
 aryl-C₁-C₅-alkyl, C₁-C₁₂-alkyl, C₁-C₅-alkoxy, C₁-C₁₀-
 carbonyl, carbonyl-C₁-C₆-alkyl, phospho, phosphono or
 phosphonoxy radical, ester or salt of the phosphonoxy
35 radical, and R¹⁰, in the case of bicyclic stable
 nitroxyl radicals (structure X), may also be hydrogen,
 it being possible for the carbamoyl, sulfamoyl, amino,
 mercapto and phenyl radicals to be unsubstituted or
 monosubstituted or polysubstituted by a radical R¹³,

the aryl-C₁-C₅-alkyl, C₁-C₁₂-alkyl, C₁-C₅-alkoxy, C₁-C₁₀-carbonyl and carbonyl-C₁-C₆-alkyl radical may be saturated or unsaturated, branched or straight-chain and may be monosubstituted or polysubstituted by a 5 radical R¹³,

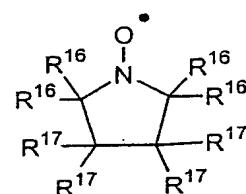
R¹³ being identical or different and being hydroxyl, formyl, cyano or carboxyl radical, ester or salt of the carboxyl radical, carbamoyl, sulfono, sulfamoyl, nitro, nitroso, amino, phenyl, C₁-C₅-alkyl, C₁-C₅-alkoxy or C₁-10 C₅-alkylcarbonyl radical,

and two radicals R¹² or R¹³ each may be linked in pairs via a bridge [-CR¹⁴R¹⁵-]_i, where i is 0, 1, 2, 3 or 4, R¹⁴ and R¹⁵ being identical or different and being a halogen or carboxyl radical, ester or salt of the 15 carboxyl radical, carbamoyl, sulfamoyl, phenyl, benzoyl, C₁-C₅-alkyl, C₁-C₅-alkoxy or C₁-C₅-alkylcarbonyl radical, and it being possible for one or more nonneighboring groups [-CR¹⁴R¹⁵-] to be replaced by oxygen, sulfur or an optionally C₁-C₅-alkyl-substituted 20 imino radical and for two neighboring groups [-CR¹⁴R¹⁵-] to be replaced by a group [-CR¹⁴=CR¹⁵-], [-CR¹⁴=N-] or [-CR¹⁴=N(O)-].

Preferred mediators are nitroxyl radicals of the 25 general formulae (XI) and (XII)



(XI)



(XII)

in which

R¹⁶ are identical or different and are a phenyl, aryl-C₁-C₅-alkyl, C₁-C₁₂-alkyl, C₁-C₅-alkoxy, C₁-C₁₀-carbonyl 30 and carbonyl-C₁-C₆-alkyl radical, it being possible for the phenyl radicals to be

unsubstituted or monosubstituted or polysubstituted by a radical R¹⁸ and for the aryl-C₁-C₅-alkyl, C₁-C₁₂-alkyl, C₁-C₅-alkoxy, C₁-C₁₀-carbonyl and carbonyl-C₁-C₆-alkyl radicals to be saturated or unsaturated, branched or 5 straight-chain and to be monosubstituted or polysubstituted by a radical R¹⁸, it being possible for R¹⁸ to be present once or several times and R¹⁸ being identical or different and being a hydroxyl, formyl or carboxyl radical, ester or salt of 10 the carboxyl radical, carbamoyl, sulfono, sulfamoyl, nitro, nitroso, amino, phenyl, benzoyl, C₁-C₅-alkyl or C₁-C₅-alkoxy radical or a C₁-C₅-alkylcarbonyl radical, R¹⁷ are identical or different and are a hydrogen atom 15 or a hydroxyl, mercapto, formyl, cyano, carbamoyl or carboxyl radical, ester or salt of the carboxyl radical, sulfono radical, ester or salt of the sulfono radical, a sulfamoyl, nitro, nitroso, amino, phenyl, aryl-C₁-C₅-alkyl, C₁-C₁₂-alkyl, C₁-C₅-alkoxy, C₁-C₁₀- 20 carbonyl and carbonyl-C₁-C₆-alkyl radical, phospho, phosphono or phosphonooxy radical, ester or salt of the phosphonooxy radical, it being possible for the carbamoyl, sulfamoyl, amino, mercapto and phenyl radical to be unsubstituted or 25 monosubstituted or polysubstituted by a radical R¹², and the aryl-C₁-C₅-alkyl, C₁-C₁₂-alkyl, C₁-C₅-alkoxy, C₁-C₁₀-carbonyl and carbonyl-C₁-C₆-alkyl radical may be saturated or unsaturated, straight-chain or branched and may be monosubstituted or polysubstituted by a 30 radical R¹², and a [-CR¹⁷R¹⁷-] group may be replaced by oxygen, an optionally C₁-C₅-alkyl-substituted imino radical, a (hydroxy)imino radical, a carbonyl function or a vinylidene function optionally monosubstituted or disubstituted by R¹², 35 and two neighboring groups [-CR¹⁷R¹⁷-] may be replaced by a group [-CR¹⁷=CR¹⁷-], [-CR¹⁷=N-] or [-CR¹⁷=N(O)-].

Examples of compounds of the general formulae (XI) and (XII) which may be used as mediators are

2,2,6,6-tetramethylpiperidin-1-oxyl (TEMPO),
4-hydroxy-2,2,6,6-tetramethylpiperidin-1-oxyl,
4-amino-2,2,6,6-tetramethylpiperidin-1-oxyl,
4-oxo-2,2,6,6-tetramethylpiperidin-1-oxyl,
5 4-acetoxy-2,2,6,6-tetramethylpiperidin-1-oxyl,
4-acetamido-2,2,6,6-tetramethylpiperidin-1-oxyl,
4-(ethoxyfluorophosphinyloxy)-2,2,6,6-tetramethylpiper-
idin-1-oxyl,
4-(isothiocyanato)-2,2,6,6-tetramethylpiperidin-1-oxyl,
10 4-maleimido-2,2,6,6-tetramethylpiperidin-1-oxyl,
4-benzoyloxy-2,2,6,6-tetramethylpiperidin-1-oxyl,
4-(4-nitrobenzoyloxy)-2,2,6,6-tetramethylpiperidin-1-
oxyl,
4-(phosphonooxy)-2,2,6,6-tetramethylpiperidin-1-oxyl,
15 4-cyano-2,2,6,6-tetramethylpiperidin-1-oxyl,
3-carbamoyl-2,2,5,5-tetramethyl-3-pyrrolin-1-oxyl,
4-phenyl-2,2,5,5-tetramethyl-3-imidazolin-3-oxid-1-
oxyl,
4-carbamoyl-2,2,5,5-tetramethyl-3-imidazolin-3-oxid-1-
20 oxyl,
4-phenacylidene-2,2,5,5-tetramethylimidazolidin-1-oxyl,
3-(aminomethyl)-2,2,5,5-tetramethylpyrrolidin-N-oxyl,
3-carbamoyl-2,2,5,5-tetramethylpyrrolidin-N-oxyl,
3-carboxy-2,2,5,5-tetramethylpyrrolidin-N-oxyl,
25 3-cyano-2,2,5,5-tetramethylpyrrolidin-N-oxyl,
3-maleimido-2,2,5,5-tetramethylpyrrolidin-N-oxyl,
3-(4-nitrophenoxy carbonyl)-2,2,5,5-tetramethylpyrrol-
idin-N-oxyl.

30 In a particular embodiment, the nitroxyl radicals of
the general formulae (XI) and (XII) may also be linked
to a polymeric structure via one or more radicals R¹⁷.
The literature describes a large number of such
polymer-bound nitroxyl radicals (cf. for example the
35 literature cited in EP 1 302 456 A1, page 4, lines 39
to 43). Examples are PIPO (polymer immobilized
polyacrylic acid-supported TEMPO), SiO₂-supported TEMPO, polystyrene- and

Preferred mediators of the general formulae (XI) and (XII) are

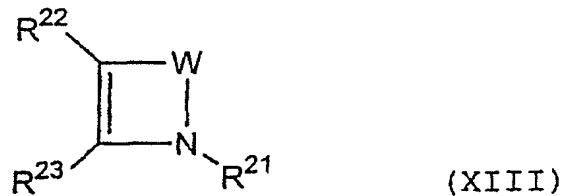
2,2,6,6-tetramethylpiperidin-1-oxyl (TEMPO),
4-hydroxy-2,2,6,6-tetramethylpiperidin-1-oxyl,
5 4-amino-2,2,6,6-tetramethylpiperidin-1-oxyl,
4-oxo-2,2,6,6-tetramethylpiperidin-1-oxyl,
4-acetoxy-2,2,6,6-tetramethylpiperidin-1-oxyl,
4-acetamido-2,2,6,6-tetramethylpiperidin-1-oxyl,
4-(isothiocyanato)-2,2,6,6-tetramethylpiperidin-1-oxyl,
10 4-maleimido-2,2,6,6-tetramethylpiperidin-1-oxyl,
4-benzoyloxy-2,2,6,6-tetramethylpiperidin-1-oxyl,
4-(4-nitrobenzoyloxy)-2,2,6,6-tetramethylpiperidin-1-
oxyl,
4-(phosphonooxy)-2,2,6,6-tetramethylpiperidin-1-oxyl,
15 4-cyano-2,2,6,6-tetramethylpiperidin-1-oxyl,
3-carbamoyl-2,2,5,5-tetramethyl-3-pyrrolin-1-oxyl,
4-phenyl-2,2,5,5-tetramethyl-3-imidazolin-3-oxid-1-
oxyl,
4-carbamoyl-2,2,5,5-tetramethyl-3-imidazolin-3-oxid-1-
20 oxyl,
4-phenacylidene-2,2,5,5-tetramethylimidazolidin-1-oxyl,
PIPO (polymer immobilized piperidinyloxyl).

Particularly preferred mediators of the general
25 formulae (XI) and (XII) are

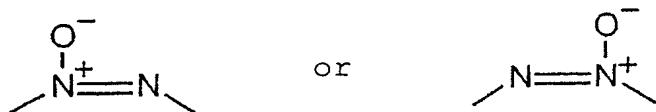
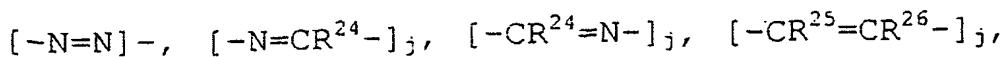
2,2,6,6-tetramethylpiperidin-1-oxyl (TEMPO),
4-hydroxy-2,2,6,6-tetramethylpiperidin-1-oxyl,
4-amino-2,2,6,6-tetramethylpiperidin-1-oxyl,
30 4-acetoxy-2,2,6,6-tetramethylpiperidin-1-oxyl and
4-benzoyloxy-2,2,6,6-tetramethylpiperidin-1-oxyl and
PIPO (polymer immobilized piperidinyloxyl).

Also preferably used are mediators from the group
35 consisting of the compounds of the general formulae
(XIII), (XIV), (XV) and (XVI) of which the mediators of
the general formulae (XIV), (XV) and (XVI) are
preferred and the compounds of the formula (XV) and
(XVI) are particularly preferred.

Compounds of the general formula (XIII) are:



in which W is one of the following groups:



5

and j is 1 or 2,

it being possible for the radicals R²¹ to R²⁶ to be
10 identical or different and, independently of one
another, to be one of the following groups: hydrogen,
halogen, hydroxyl, formyl, carboxyl and salts and
esters thereof, amino, nitro, C₁-C₁₂-alkyl, C₁-C₆-alkoxy,
15 carbonyl-C₁-C₆-alkyl, phenyl, sulfono, esters and salts
thereof, sulfamoyl, carbamoyl, phospho, phosphono,
phosphonoxy and the salts and esters thereof, it
furthermore being possible for the amino, carbamoyl and
sulfamoyl groups of the radicals R²¹ to R²⁶ to be
20 unsubstituted or monosubstituted or disubstituted by
hydroxyl, C₁-C₃-alkyl or C₁-C₃-alkoxy,
and it being possible for the radicals R²² and R²³ to
form a common group -B-, and -B- being one of the
following groups: [-CR²⁷=CR²⁸-CR²⁹=CR³⁰-] or [-CR³⁰=CR²⁹-
CR²⁸=CR²⁷-].

25

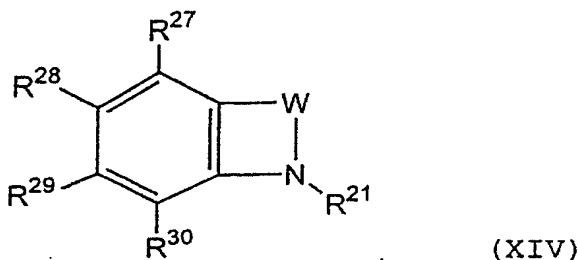
The radicals R²⁷ to R³⁰ may be identical or different
and, independently of one another, are one of the
following groups: hydrogen, halogen, hydroxyl, formyl,
carboxyl and salts and esters thereof, amino, nitro,

C_1-C_{12} -alkyl, C_1-C_6 -alkoxy, carbonyl- C_1-C_6 -alkyl, phenyl, sulfono, esters and salts thereof, sulfamoyl, carbamoyl, phospho, phosphono, phosphonooxy and salts and esters thereof, it furthermore being possible for
5 the amino, carbamoyl and sulfamoyl groups of the radicals R^{27} to R^{30} to be unsubstituted or monosubstituted or disubstituted by hydroxyl, C_1-C_3 -alkyl or C_1-C_3 -alkoxy, and it being possible for the C_1-C_{12} -alkyl, C_1-C_6 -alkoxy, carbonyl- C_1-C_6 -alkyl, phenyl and
10 aryl groups of the radicals R^{27} to R^{30} to be unsubstituted or furthermore monosubstituted or polysubstituted by the radical R^{31} , and it being possible for the radical R^{31} to be one of the following groups:
15 hydrogen, halogen, hydroxyl, formyl, carboxyl and the salts and esters thereof, amino, nitro, C_1-C_{12} -alkyl, C_1-C_6 -alkoxy, carbonyl- C_1-C_6 -alkyl, phenyl, aryl and the esters and salts thereof, it being possible for the carbamoyl, sulfamoyl and amino groups of the radical R^{31}
20 to be unsubstituted or furthermore monosubstituted or disubstituted by the radical R^{32} and it being possible for the radical R^{32} to be one of the following groups: hydrogen, hydroxyl, formyl, carboxyl and the salts and esters thereof, amino, nitro, C_1-C_{12} -alkyl, C_1-C_6 -alkoxy,
25 carbonyl- C_1-C_6 -alkyl, phenyl or aryl.

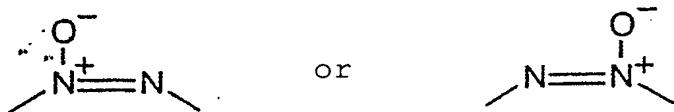
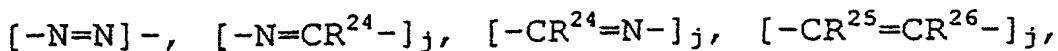
Examples of said compounds of the general formula (XIII) are:

1-hydroxy-1,2,3-triazole-4,5-dicarboxylic acid
30 1-phenyl-1H-1,2,3-triazole 3-oxide
5-chloro-1-phenyl-1H-1,2,3-triazole 3-oxide
5-methyl-1-phenyl-1H-1,2,3-triazole 3-oxide
4-(2,2-dimethylpropanoyl)-1-hydroxy-1H-1,2,3-triazole
4-hydroxy-2-phenyl-2H-1,2,3-triazole 1-oxide
35 2,4,5-triphenyl-2H-1,2,3-triazole 1-oxide
1-benzyl-1H-1,2,3-triazole 3-oxide
1-benzyl-4-chloro-1H-1,2,3-triazole 3-oxide
1-benzyl-4-bromo-1H-1,2,3-triazole 3-oxide
1-benzyl-4-methoxy-1H-1,2,3-triazole 3-oxide.

Compounds of the general formula (XIV) are



5 in which W is one of the following groups:



and j is 1 or 2.

10

The radicals R^{21} and R^{24} to R^{30} may be identical or different and, independently of one another, are one of the following groups: hydrogen, halogen, hydroxyl, formyl, carboxyl and salts and esters thereof, amino 15 nitro, C_1-C_{12} -alkyl, C_1-C_6 -alkoxy, carbonyl- C_1-C_6 -alkyl, phenyl, sulfono, esters and salts thereof, sulfamoyl, carbamoyl, phospho, phosphono, phosphonooxy and salts and esters thereof, it furthermore being possible for the amino, carbamoyl and sulfamoyl groups of the radicals R^{21} and R^{24} to R^{30} to be unsubstituted or 20 monosubstituted or disubstituted by hydroxyl, C_1-C_3 -alkyl or C_1-C_3 -alkoxy, and it being possible for the C_1-C_{12} -alkyl, C_1-C_6 -alkoxy, carbonyl- C_1-C_6 -alkyl, phenyl, aryl and aryl- C_1-C_6 -alkyl groups of the radicals R^{21} and 25 R^{24} to R^{30} to be unsubstituted or furthermore monosubstituted or polysubstituted by the radical R^{32} and it being possible for the radical R^{32} to be one of the following groups: hydrogen, halogen, hydroxyl, formyl, carboxyl and the salts and esters thereof, 30 amino, nitro, C_1-C_{12} -alkyl, C_1-C_6 -alkoxy, carbonyl- C_1-C_6 -alkyl, phenyl, aryl, sulfono, sulfeno, sulfino- and the

salts and esters thereof, it being possible for the carbamoyl, sulfamoyl and amino groups of the radical R³² to be unsubstituted or furthermore monosubstituted or disubstituted by the radical R³³ and it being possible 5 for the radical R³³ to be one of the following groups: hydrogen, hydroxyl, formyl, carboxyl and the salts and esters thereof, amino, nitro, C₁-C₁₂-alkyl, C₁-C₆-alkoxy, carbonyl-C₁-C₆-alkyl, phenyl or aryl.

10 Examples of said compounds of the general formula (XIV) are:

A) 1-hydroxybenzimidazoles, such as, for example,

1-hydroxybenzimidazole-2-carboxylic acid

1-hydroxybenzimidazole

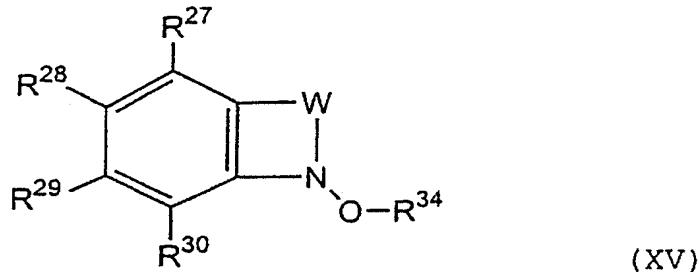
15 2-methyl-1-hydroxybenzimidazole

2-phenyl-1-hydroxybenzimidazole

B) 1-hydroxyindoles, such as, for example,

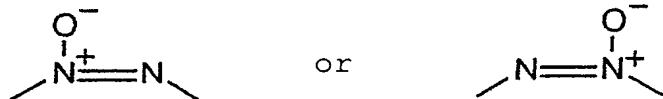
2-phenyl-1-hydroxyindole.

20 Compounds of the general formula (XV) are:



in which W is one of the following groups:

[-N=N]-, [-N=CR²⁴-]_j, [-CR²⁴=N-]_j, [-CR²⁵=CR²⁶-]_j,



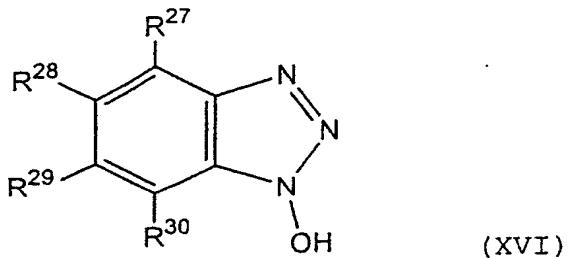
25 and j is 1 or 2.

The statements made above are applicable to the radicals R²⁷ to R³⁰ and R²⁴ to R²⁶.

Radical R^{34} may be: hydrogen, C_1-C_{10} -alkyl, C_1-C_{10} -alkylcarbonyl and the salts and esters thereof, it being possible for the C_1-C_{10} -alkyl and C_1-C_{10} -alkylcarbonyl radicals to be unsubstituted or 5 monosubstituted or polysubstituted by a radical R^{35} , it being possible for R^{35} to be one of the following groups:

hydrogen, halogen, hydroxyl, formyl, carboxyl and salts 10 and esters thereof, amino, nitro, C_1-C_{12} -alkyl, C_1-C_6 -alkoxy, carbonyl- C_1-C_6 -alkyl, phenyl, sulfono, the esters and salts thereof, sulfamoyl, carbamoyl, phospho, phosphono, phosphonooxy and the salts and esters thereof, it furthermore being possible for the 15 amino, carbamoyl and sulfamoyl groups of the radical R^{35} to be unsubstituted or monosubstituted or disubstituted by hydroxyl, C_1-C_3 -alkyl or C_1-C_3 -alkoxy.

Among the substances of the formula (XV), derivatives 20 of 1-hydroxybenzotriazole and of the tautomeric benzotriazole 1-oxide and the esters and salts thereof are particularly preferred (compounds of the formula (XVI)):



25 The radicals R^{27} and R^{30} may be identical or different and, independently of one another, are one of the following groups: hydrogen, halogen, hydroxyl, formyl, carboxyl and salts and esters thereof, amino, nitro, C_1-C_{12} -alkyl, C_1-C_6 -alkoxy, carbonyl- C_1-C_6 -alkyl, phenyl, 30 sulfono and esters and salts thereof, sulfamoyl, carbamoyl, phospho, phosphono, phosphonooxy and salts and esters thereof, it furthermore being possible for the amino, carbamoyl and sulfamoyl groups - of the

radicals R^{27} to R^{30} to be unsubstituted or monosubstituted or disubstituted by hydroxyl, C_1-C_3 -alkyl or C_1-C_3 -alkoxy, and it being possible for the C_1-C_{12} -alkyl, C_1-C_6 -alkoxy, carbonyl- C_1-C_6 -alkyl, phenyl and 5 aryl groups of the radicals R^{27} to R^{30} to be unsubstituted or furthermore monosubstituted or polysubstituted by the radical R^{36} and it being possible for the radical R^{36} to be one of the following groups: hydrogen, halogen, hydroxyl, formyl, carboxyl and the 10 salts and esters thereof, amino, nitro, C_1-C_{12} -alkyl, C_1-C_6 -alkoxy, carbonyl- C_1-C_6 -alkyl, phenyl, aryl, sulfono, sulfeno, sulfino and the esters and salts thereof, it being possible for the carbamoyl, sulfamoyl and amino groups of the radical R^{36} to be unsubstituted or 15 furthermore monosubstituted or polysubstituted by the radical R^{37} and it being possible for the radical R^{37} to be one of the following groups: hydrogen, hydroxyl, formyl, carboxyl and salts and esters thereof, amino, nitro, C_1-C_{12} -alkyl, C_1-C_6 -alkoxy, 20 carbonyl- C_1-C_6 -alkyl, phenyl or aryl.

Examples of said compounds of the general formula (XVI) are:

A) 1H-hydroxybenzotriazoles, such as, for example,
25 1-hydroxybenzotriazole
1-hydroxybenzotriazole, sodium salt
1-hydroxybenzotriazole, potassium salt
1-hydroxybenzotriazole, lithium salt
1-hydroxybenzotriazole, ammonium salt
30 1-hydroxybenzotriazole, calcium salt
1-hydroxybenzotriazole, magnesium salt
1-hydroxybenzotriazole-6-sulfonic acid
1-hydroxybenzotriazole-6-sulfonic acid, monosodium salt
1-hydroxybenzotriazole-6-carboxylic acid
35 1-hydroxybenzotriazole-6-N-phenylcarboxamide
5-ethoxy-6-nitro-1-hydroxybenzotriazole
4-ethyl-7-methyl-6-nitro-1-hydroxybenzotriazole
2,3-bis(4-ethoxyphenyl)-4,6-dinitro-2,3-dihydro-1-
hydroxybenzotriazole

2,3-bis(2-bromo-4-methylphenyl)-4,6-dinitro-2,3-dihydro-1-hydroxybenzotriazole
2,3-bis(4-bromophenyl)-4,6-dinitro-2,3-dihydro-1-hydroxybenzotriazole
5 2,3-bis(4-carboxyphenyl)-4,6-dinitro-2,3-dihydro-1-hydroxybenzotriazole
4,6-bis(trifluoromethyl)-1-hydroxybenzotriazole
5-bromo-1-hydroxybenzotriazole
6-bromo-1-hydroxybenzotriazole
10 4-bromo-7-methyl-1-hydroxybenzotriazole
5-bromo-7-methyl-6-nitro-1-hydroxybenzotriazole
4-bromo-6-nitro-1-hydroxybenzotriazole
6-bromo-4-nitro-1-hydroxybenzotriazole
4-chloro-1-hydroxybenzotriazole
15 5-chloro-1-hydroxybenzotriazole
6-chloro-1-hydroxybenzotriazole
6-chloro-5-isopropyl-1-hydroxybenzotriazole
5-chloro-6-methyl-1-hydroxybenzotriazole
6-chloro-5-methyl-1-hydroxybenzotriazole
20 4-chloro-7-methyl-6-nitro-1-hydroxybenzotriazole
4-chloro-5-methyl-1-hydroxybenzotriazole
5-chloro-4-methyl-1-hydroxybenzotriazole
4-chloro-6-nitro-1-hydroxybenzotriazole
6-chloro-4-nitro-1-hydroxybenzotriazole
25 7-chloro-1-hydroxybenzotriazole
6-diacetylamino-1-hydroxybenzotriazole
2,3-dibenzyl-4,6-dinitro-2,3-dihydro-1-hydroxybenzotriazole
4,6-dibromo-1-hydroxybenzotriazole
30 4,6-dichloro-1-hydroxybenzotriazole
5,6-dichloro-1-hydroxybenzotriazole
4,5-dichloro-1-hydroxybenzotriazole
4,7-dichloro-1-hydroxybenzotriazole
5,7-dichloro-6-nitro-1-hydroxybenzotriazole
35 5,6-dimethoxy-1-hydroxybenzotriazole
2,3-di-[2]naphthyl-4,6-dinitro-2,3-dihydro-1-hydroxybenzotriazole
4,6-dinitro-1-hydroxybenzotriazole
4,6-dinitro-2,3-diphenyl-2,3-dihydro-1-

hydroxybenzotriazole
4,6-dinitro-2,3-di-p-tolyl-2,3-dihydro-1-
hydroxybenzotriazole
5-hydrazino-7-methyl-4-nitro-1-hydroxybenzotriazole
5 5,6-dimethyl-1-hydroxybenzotriazole
4-methyl-1-hydroxybenzotriazole
5-methyl-1-hydroxybenzotriazole
6-methyl-1-hydroxybenzotriazole
5-(1-methylethyl)-1-hydroxybenzotriazole
10 4-methyl-6-nitro-1-hydroxybenzotriazole
6-methyl-4-nitro-1-hydroxybenzotriazole
5-methoxy-1-hydroxybenzotriazole
6-methoxy-1-hydroxybenzotriazole
7-methyl-6-nitro-1-hydroxybenzotriazole
15 4-nitro-1-hydroxybenzotriazole
6-nitro-1-hydroxybenzotriazole
6-nitro-4-phenyl-1-hydroxybenzotriazole
5-phenylmethyl-1-hydroxybenzotriazole
4-trifluoromethyl-1-hydroxybenzotriazole
20 5-trifluoromethyl-1-hydroxybenzotriazole
6-trifluoromethyl-1-hydroxybenzotriazole
4,5,6,7-tetrachloro-1-hydroxybenzotriazole
4,5,6,7-tetrafluoro-1-hydroxybenzotriazole
6-tetrafluoroethyl-1-hydroxybenzotriazole
25 4,5,6-trichloro-1-hydroxybenzotriazole
4,6,7-trichloro-1-hydroxybenzotriazole
6-sulfamido-1-hydroxybenzotriazole
6-N,N-diethylsulfamido-1-hydroxybenzotriazole
6-N-methylsulfamido-1-hydroxybenzotriazole
30 6-(1H-1,2,4-triazol-1-ylmethyl)-1-hydroxybenzotriazole
6-(5,6,7,8-tetrahydroimidazol-[1,5-a]pyridin-5-yl)-1-
hydroxybenzotriazole
6-(phenyl-1H-1,2,4-triazol-1-ylmethyl)-1-
hydroxybenzotriazole
35 6-[(5-methyl-1H-imidazol-1-yl)phenylmethyl]-1-
hydroxybenzotriazole
6-[(4-methyl-1H-imidazol-1-yl)phenylmethyl]-1-
hydroxybenzotriazole
6-[(2-methyl-1H-imidazol-1-yl)phenylmethyl]-1-

hydroxybenzotriazole

6-(1H-imidazol-1-ylphenylmethyl)-1-hydroxybenzotriazole

5-(1H-imidazol-1-ylphenylmethyl)-1-hydroxybenzotriazole

6-[1-(1H-imidazol-1-yl)ethyl]-1-hydroxybenzotriazole

5 monohydrochloride

B) 3H-benzotriazole 1-oxides, such as, for example,

3H-benzotriazole 1-oxide

6-acetyl-3H-benzotriazole 1-oxide

10 5-ethoxy-6-nitro-3H-benzotriazole 1-oxide

4-ethyl-7-methyl-6-nitro-3H-benzotriazole 1-oxide

6-amino-3,5-dimethyl-3H-benzotriazole 1-oxide

6-amino-3-methyl-3H-benzotriazole 1-oxide

5-bromo-3H-benzotriazole 1-oxide

15 6-bromo-3H-benzotriazole 1-oxide

4-bromo-7-methyl-3H-benzotriazole 1-oxide

5-bromo-4-chloro-6-nitro-3H-benzotriazole 1-oxide

4-bromo-6-nitro-3H-benzotriazole 1-oxide

6-bromo-4-nitro-3H-benzotriazole 1-oxide

20 5-chloro-3H-benzotriazole 1-oxide

6-chloro-3H-benzotriazole 1-oxide

4-chloro-6-nitro-3H-benzotriazole 1-oxide

4,6-dibromo-3H-benzotriazole 1-oxide

4,6-dibromo-3-methyl-3H-benzotriazole 1-oxide

25 4,6-dichloro-3H-benzotriazole 1-oxide

4,7-dichloro-3H-benzotriazole 1-oxide

5,6-dichloro-3H-benzotriazole 1-oxide

4,6-dichloro-3-methyl-3H-benzotriazole 1-oxide

5,7-dichloro-6-nitro-3H-benzotriazole 1-oxide

30 3,6-dimethyl-6-nitro-3H-benzotriazole 1-oxide

3,5-dimethyl-6-nitro-3H-benzotriazole 1-oxide

3-methyl-3H-benzotriazole 1-oxide

5-methyl-3H-benzotriazole 1-oxide

6-methyl-3H-benzotriazole 1-oxide

35 6-methyl-4-nitro-3H-benzotriazole 1-oxide

7-methyl-6-nitro-3H-benzotriazole 1-oxide

5-chloro-6-nitro-3H-benzotriazole 1-oxide

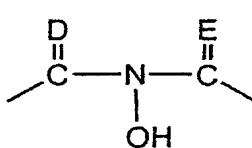
C) 2H-benzotriazole 1-oxides, such as, for example,

2-(4-acetoxyphenyl)-2H-benzotriazole 1-oxide
6-acetylamino-2-phenyl-2H-benzotriazole 1-oxide
2-(4-ethylphenyl)-4,6-dinitro-2H-benzotriazole 1-oxide
2-(3-aminophenyl)-2H-benzotriazole 1-oxide
5 2-(4-aminophenyl)-2H-benzotriazole 1-oxide
6-amino-2-phenyl-2H-benzotriazole 1-oxide
5-bromo-4-chloro-6-nitro-2-phenyl-2H-benzotriazole
1-oxide
2-(4-bromophenyl)-2H-benzotriazole 1-oxide
10 5-bromo-2-phenyl-2H-benzotriazole 1-oxide
6-bromo-2-phenyl-2H-benzotriazole 1-oxide
2-(4-bromophenyl)-4,6-dinitro-2H-benzotriazole 1-oxide
2-(4-bromophenyl)-6-nitro-2H-benzotriazole 1-oxide
5-chloro-2-(2-chlorophenyl)-2H-benzotriazole 1-oxide
15 5-chloro-2-(3-chlorophenyl)-2H-benzotriazole 1-oxide
5-chloro-2-(2-chlorophenyl)-2H-benzotriazole 1-oxide
5-chloro-2-(3-chlorophenyl)-2H-benzotriazole 1-oxide
5-chloro-2-(2,4-dibromophenyl)-2H-benzotriazole 1-oxide
5-chloro-2-(2,5-dimethylphenyl)-2H-benzotriazole
20 1-oxide
5-chloro-2-(4-nitrophenyl)-2H-benzotriazole 1-oxide
5-chloro-6-nitro-2-phenyl-2H-benzotriazole 1-oxide
2-[4-(4-chloro-3-nitrophenylazo)-3-nitrophenyl]-4,6-
dinitro-2H-benzotriazole 1-oxide
25 2-(3-chloro-4-nitrophenyl)-4,6-dinitro-2H-benzotriazole
1-oxide
2-(4-chloro-3-nitrophenyl)-4,6-dinitro-2H-benzotriazole
1-oxide
4-chloro-6-nitro-2-p-tolyl-2H-benzotriazole 1-oxide
30 5-chloro-6-nitro-2-p-tolyl-2H-benzotriazole 1-oxide
6-chloro-4-nitro-2-p-tolyl-2H-benzotriazole 1-oxide
2-(2-chlorophenyl)-2H-benzotriazole 1-oxide
2-(3-chlorophenyl)-2H-benzotriazole 1-oxide
2-(4-chlorophenyl)-2H-benzotriazole 1-oxide
35 5-chloro-2-phenyl-2H-benzotriazole 1-oxide
2-[4-(4-chlorophenylazo)-3-nitrophenyl]-4,6-dinitro-2H-
benzotriazole 1-oxide
2-(2-chlorophenyl)-4,6-dinitro-2H-benzotriazole 1-oxide
2-(3-chlorophenyl)-4,6-dinitro-2H-benzotriazole 1-oxide

2-(4-chlorophenyl)-4,6-dinitro-2H-benzotriazole 1-oxide
2-{4-[N'-(3-chlorophenyl)hydrazino]-3-nitrophenyl}-4,6-
dinitro-2H-benzotriazole 1-oxide
2-{4-[N'-(4-chlorophenyl)hydrazino]-3-nitrophenyl}-4,6-
5 dinitro-2H-benzotriazole 1-oxide
2-(2-chlorophenyl)-6-methyl-2H-benzotriazole 1-oxide
2-(3-chlorophenyl)-6-methyl-2H-benzotriazole 1-oxide
2-(4-chlorophenyl)-6-methyl-2H-benzotriazole 1-oxide
2-(3-chlorophenyl)-6-nitro-2H-benzotriazole 1-oxide
10 2-(4-chlorophenyl)-6-nitro-2H-benzotriazole 1-oxide
2-(4-chlorophenyl)-6-picrylazo-2H-benzotriazole 1-oxide
5-chloro-2-(2,4,5-trimethylphenyl)-2H-benzotriazole
1-oxide
4,5-dibromo-6-nitro-2-p-tolyl-2H-benzotriazole 1-oxide
15 4,5-dichloro-6-nitro-2-phenyl-2H-benzotriazole 1-oxide
4,5-dichloro-6-nitro-2-p-tolyl-2H-benzotriazole 1-oxide
4,7-dichloro-6-nitro-2-p-tolyl-2H-benzotriazole 1-oxide
4,7-dimethyl-6-nitro-2-phenyl-2H-benzotriazole 1-oxide
2-(2,4-dimethylphenyl)-4,6-dinitrobenzotriazole 1-oxide
20 2-(2,5-dimethylphenyl)-4,6-dinitro-2H-benzotriazole
1-oxide
2-(2,4-dimethylphenyl)-6-nitro-2H-benzotriazole 1-oxide
2-(2,5-dimethylphenyl)-6-nitro-2H-benzotriazole 1-oxide
4,6-dinitro-2-[3-nitro-4-(N-phenylhydrazino)phenyl]-2H-
25 benzotriazole 1-oxide
4,6-dinitro-2-[4-nitro-4-(N'-phenylhydrazino)phenyl]-
2H-benzotriazole 1-oxide
4,6-dinitro-2-phenyl-2H-benzotriazole 1-oxide
2-(2,4-dinitrophenyl)-4,6-dinitro-2H-benzotriazole
30 1-oxide
2-(2,4-dinitrophenyl)-6-nitro-2H-benzotriazole 1-oxide
4,6-dinitro-2-o-tolyl-2H-benzotriazole 1-oxide
4,6-dinitro-2-p-tolyl-2H-benzotriazole 1-oxide
4,6-dinitro-2-(2,4,5-trimethylphenyl)-2H-benzotriazole
35 1-oxide
2-(4-methoxyphenyl)-2H-benzotriazole 1-oxide
2-(4-methoxyphenyl)-6-methyl-2H-benzotriazole 1-oxide
5-methyl-6-nitro-2-m-tolyl-2H-benzotriazole 1-oxide
5-methyl-6-nitro-2-o-tolyl-2H-benzotriazole 1-oxide

5-methyl-6-nitro-2-p-tolyl-2H-benzotriazole 1-oxide
6-methyl-4-nitro-2-p-tolyl-2H-benzotriazole 1-oxide
6-methyl-2-phenyl-2H-benzotriazole 1-oxide
4-methyl-2-m-tolyl-2H-benzotriazole 1-oxide
5 4-methyl-2-o-tolyl-2H-benzotriazole 1-oxide
4-methyl-2-p-tolyl-2H-benzotriazole 1-oxide
6-methyl-2-m-tolyl-2H-benzotriazole 1-oxide
6-methyl-2-o-tolyl-2H-benzotriazole 1-oxide
6-methyl-2-p-tolyl-2H-benzotriazole 1-oxide
10 2-[1]naphthyl-4-6-dinitro-2H-benzotriazole 1-oxide
2-[2]naphthyl-4-6-dinitro-2H-benzotriazole 1-oxide
2-[1]naphthyl-6-nitro-2H-benzotriazole 1-oxide
2-[2]naphthyl-6-nitro-2H-benzotriazole 1-oxide
2-(3-nitrophenyl)-2H-benzotriazole 1-oxide
15 6-nitro-2-phenyl-2H-benzotriazole 1-oxide
4-nitro-2-p-tolyl-2H-benzotriazole 1-oxide
6-nitro-2-o-tolyl-2H-benzotriazole 1-oxide
6-nitro-2-p-tolyl-2H-benzotriazole 1-oxide
6-nitro-2-(2,4,5-trimethylphenyl)-2H-benzotriazole
20 1-oxide
2-phenyl-2H-benzotriazole 1-oxide
2-o-tolyl-2H-benzotriazole 1-oxide
2-p-tolyl-2H-benzotriazole 1-oxide.

25 Preferably used as mediators are furthermore those from the group consisting of cyclic N-hydroxy compounds having at least one optionally substituted five- or six-membered ring, containing the structural unit of the formula (XVII)

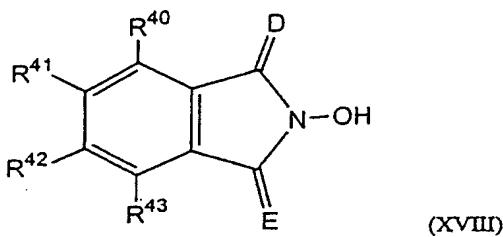


(XVII),

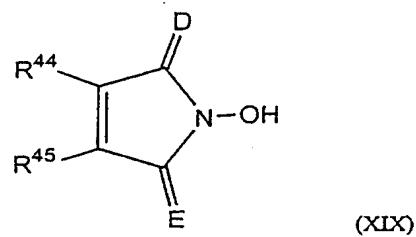
and the salts, ethers or esters thereof, in which D and E are identical or different and are O, S, or NR³⁸, where R³⁸ is hydrogen, hydroxyl, formyl, carbamoyl or sulfono radical, ester or salt of the sulfono radical, sulfamoyl, nitro, amino, phenyl, aryl-C₁-C₅-

alkyl, C_1-C_{12} -alkyl, C_1-C_5 -alkoxy, C_1-C_{10} -carbonyl, carbonyl- C_1-C_6 -alkyl, phospho, phosphono or phosphonooxy radical, ester or salt of the phosphonooxy radical, it being possible for carbamoyl, sulfamoyl, amino and phenyl radicals to be unsubstituted or monosubstituted or polysubstituted by a radical R^{39} and it being possible for the aryl- C_1-C_5 -alkyl, C_1-C_{12} -alkyl, C_1-C_5 -alkoxy, C_1-C_{10} -carbonyl and carbonyl- C_1-C_6 -alkyl radicals to be saturated or unsaturated, branched or straight-chain, and to be monosubstituted or polysubstituted by a radical R^{39} , R^{39} being identical or different and being a hydroxyl, formyl or carboxyl radical, ester or salt of the carboxyl radical, carbamoyl or sulfono radical, ester or salt of the sulfono radical, sulfamoyl, nitro, amino, phenyl, C_1-C_5 -alkyl or C_1-C_5 -alkoxy radical.

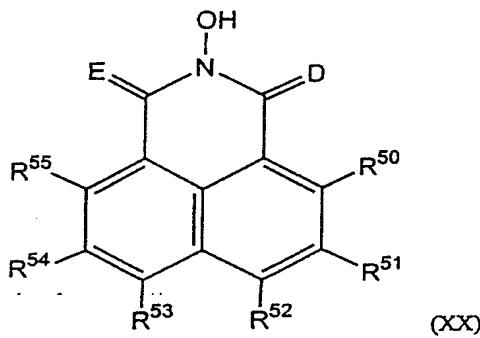
Preferred mediators from the group consisting of cyclic N-hydroxy compounds are the compounds of the general formulae (XVIII), (XIX), (XX) and (XXI), in which compounds of the general formulae (XVIII), (XIX), (XX) and (XXI), in which D and E have the meaning of O or S are particularly preferred:



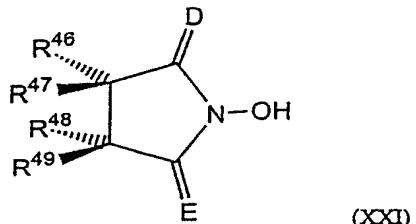
(XVIII)



(XIX)

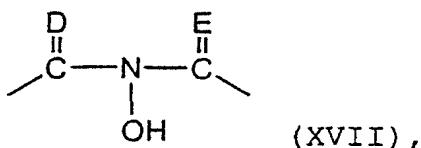


(XX)



(XXI)

in which D and E have the abovementioned meaning, the radicals R⁴⁰ to R⁵⁵ are identical or different and are halogen radical, carboxyl radical, salt or ester of a carboxyl radical or the meanings stated for R³⁸, it not
5 being permitted for R⁴⁶ and R⁴⁷ or R⁴⁸ and R⁴⁹ simultaneously to be a hydroxyl or amino radical and it optionally being possible for two substituents R⁴⁰-R⁴³, R⁴⁴-R⁴⁵, R⁴⁶-R⁴⁹, R⁵⁰-R⁵⁵ each to be linked to form a ring -F-, -F- having one of the following meanings:
10 [-CH=CH-]_k where k = 1 to 3,
-CH=CH-CH=N- or



15 and it optionally being possible for the radicals R⁴⁶-R⁴⁹ also to be linked to one another by one or two bridge elements -G-, where -G- are identical or different and have the meaning of -O-, -S-, -CH₂- and -CR⁵⁶=CR⁵⁷-,
where R⁵⁶ and R⁵⁷ are identical or different and have the meaning of R⁴⁰.
20

Examples of compounds of the general formulae (XVIII), (XIX), (XX) and (XXI) are N-hydroxyphthalimide and
optionally substituted N-hydroxyphthalimide derivatives, N-hydroxymaleimide and optionally
25 substituted N-hydroxymaleimide derivatives, N-hydroxy-naphthalimide and optionally substituted N-hydroxy-naphthalimide derivatives, N-hydroxysuccinimide and
optionally substituted N-hydroxysuccinimide derivatives, preferably those in which the radicals R⁴⁶-
30 R⁴⁹ are linked in polycyclic form.

Examples of compounds of the formula (XVIII) which are suitable as mediator are:

N-hydroxyphthalimide,

35 3-amino-N-hydroxyphthalimide,

4-amino-N-hydroxyphthalimide,
N-hydroxybenzene-1,2,4-tricarboximide,
N,N'-dihydroxypyromellitic acid diimide,
N,N'-dihydroxybenzophenone-3,3',4,4'-tetracarboxylic
5 acid diimide.

Examples of compounds of the formula (XIX) which are suitable as a mediator are:

N-hydroxymaleimide,

10 pyridine-2,3-dicarboxylic acid N-hydroxyimide.

An example of a compound of the formula (XX) which is suitable as a mediator is:

N-hydroxynaphthalimide sodium salt.

15

An example of a compound which is suitable as a mediator and has a six-membered ring containing the structural unit of the formula (XVII) is:

N-hydroxyglutarimide.

20

Examples of compounds of the formula (XXI) which are suitable as a mediator are:

N-hydroxysuccinimide,

N-hydroxytartarimide,

25

N-hydroxy-5-norbornene-2,3-dicarboximide,

exo-N-hydroxy-7-oxabicyclo[2.2.1]hept-5-ene-2,3-dicarboximide,

N-hydroxy-cis-cyclohexane-1,2-dicarboximide,

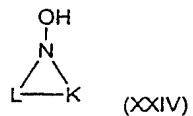
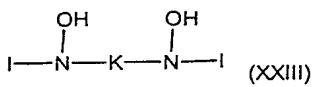
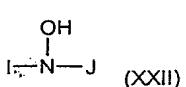
N-hydroxy-cis-4-cyclohexene-1,2-dicarboximide.

30

All compounds mentioned by way of example are of course also suitable as mediators in the form of their salts or esters.

35

Furthermore, the mediators can preferably be selected from the group consisting of the N-aryl-N-hydroxyamides. Among these, preferably used mediators are the compounds of the general formulae (XXII), (XXIII) or (XXIV)



and the salts, ethers or esters thereof, in which

I is a monovalent, homo- or heteroaromatic, mono- or
5 dinuclear radical, and

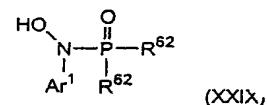
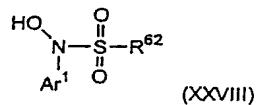
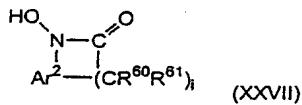
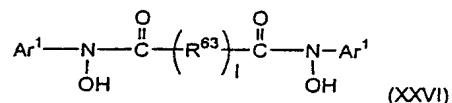
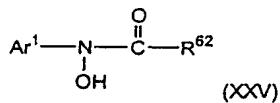
J is a monovalent acid radical, present in amide form,
of acids selected from the group consisting of
carboxylic acid having up to 20 carbon atoms, carbonic
acid, monoesters of carbonic acid or of carbamic acid,
10 sulfonic acid, phosphonic acid, phosphoric acid,
monoesters or diesters of phosphoric acid, and

K is a divalent acid radical, present in amide form, of
acids selected from the group consisting of mono- and
15 dicarboxylic acids having up to 20 carbon atoms,
carbonic acid, sulfonic acid, phosphonic acid,
phosphoric acid and monoesters of phosphoric acid, and

L is a divalent, homo- or heteroaromatic, mono- or
20 dinuclear radical, it being possible for these
aromatics to be substituted by one or more, identical
or different radicals R⁵⁸, where R⁵⁸ is selected from the
group consisting of halogen, hydroxyl, formyl, cyano,
carbamoyl and carboxyl radical, ester or salt of the
25 carboxyl radical, sulfono radical, ester or salt of the
sulfono radical, sulfamoyl, nitro, nitroso, amino,
phenyl, aryl-C₁-C₅-alkyl, C₁-C₁₂-alkyl, C₁-C₅-alkoxy, C₁-
C₁₀-carbonyl, carbonyl-C₁-C₆-alkyl, phospho, phosphono
and phosphonoxy radical, ester or salt of the
30 phosphonoxy radical, it being possible for the
carbamoyl, sulfamoyl, amino and phenyl radicals to be
unsubstituted or monosubstituted or polysubstituted by
a radical R⁵⁹, where R⁵⁹ are identical or different and
have the meaning of a hydroxyl, formyl, cyano or
35 carboxyl radical, ester or salt of the carboxyl
radical, carbamoyl, sulfono, sulfamoyl, nitro, nitroso,

amino, phenyl, C₁-C₅-alkyl, C₁-C₅-alkoxy or C₁-C₅-alkylcarbonyl radical, and it being possible for the aryl-C₁-C₅-alkyl, C₁-C₁₂-alkyl, C₁-C₅-alkoxy, C₁-C₁₀-carbonyl and carbonyl-C₁-C₆-alkyl radicals to be
5 saturated or unsaturated, branched or straight-chain and to be monosubstituted or polysubstituted by a radical R⁵⁹, it being possible for two radicals R⁵⁸ or R⁵⁹ each to be linked in pairs by a bridge [-CR⁶⁰R⁶¹-]_i, where i is 0, 1, 2, 3 or 4,
10 and
R⁶⁰ and R⁶¹ are identical or different and are a carboxyl radical, ester or salt of the carboxyl radical, phenyl, C₁-C₅-alkyl, C₁-C₅-alkoxy or C₁-C₅-alkylcarbonyl radical, and one or more nonneighboring groups -CR⁶⁰R⁶¹- may be
15 replaced by oxygen, sulfur or an imino radical optionally substituted by a C₁ to C₅ alkyl radical, or two neighboring groups -CR⁶⁰R⁶¹- may be replaced by a group -CR⁶⁰=CR⁶¹-.

20 Particularly preferred mediators from the group consisting of N-aryl-N-hydroxyamides are the compounds of the general formulae (XXV), (XXVI), (XXVII), (XXVIII) or (XXIX):



25

and the salts, ethers or esters thereof, in which

30

Ar¹ is a monovalent, homo- or heteroaromatic, mononuclear aryl radical, and

Ar² is a divalent, homo- or heteroaromatic, mononuclear aryl radical,

which may be substituted by one or more, identical or

different radicals R^{64} , where R^{64} is selected from the group consisting of a hydroxyl, cyano and carboxyl radical, ester or salt of the carboxyl radical, sulfono radical, ester or salt of the sulfono radical, nitro, 5 nitroso, amino, C_1-C_{12} -alkyl, C_1-C_5 -alkoxy, C_1-C_{10} - carbonyl and carbonyl- C_1-C_6 -alkyl radical, it being possible for the amino radicals to be unsubstituted or monosubstituted or polysubstituted by a radical R^{65} , 10 where R^{65} are identical or different and are selected from the group consisting of hydroxyl and carboxyl radical, ester or salt of the carboxyl radical, sulfono, nitro, amino, C_1-C_5 -alkyl, C_1-C_5 -alkoxy and C_1-C_5 -alkylcarbonyl radical, and it being possible for the 15 C_1-C_{12} -alkyl, C_1-C_5 -alkoxy, C_1-C_{10} -carbonyl and carbonyl- C_1-C_6 -alkyl radical to be saturated or unsaturated, branched or straight-chain and monosubstituted or polysubstituted by a radical R^{65} , two radicals R^{64} each in pairs may be linked via a bridge $[-CR^{60}R^{61}-]_i$, R^{60} , R^{61} and i having the 20 abovementioned meanings, it being possible for one or more nonneighboring groups $-CR^{60}R^{61}-$ to be replaced by oxygen, sulfur or an imino radical which is optionally substituted by a C_1 to C_5 alkyl radical, it being possible for two neighboring groups $-CR^{60}R^{61}-$ to be 25 replaced by a group $-CR^{60}=CR^{61}-$,

R^{62} are identical or different monovalent radicals selected from the group consisting of hydrogen and a phenyl, aryl- C_1-C_5 -alkyl, C_1-C_{12} -alkyl, C_1-C_5 -alkoxy and 30 C_1-C_{10} -carbonyl radical, it being possible for phenyl radicals to be unsubstituted or monosubstituted or polysubstituted by a radical R^{66} , where R^{66} are identical or different and are selected from the group consisting of a hydroxyl, formyl, cyano and carboxyl radical, 35 ester or salt of the carboxyl radical, carbamoyl, sulfono, sulfamoyl, nitro, nitroso, amino, phenyl, C_1-C_5 -alkyl and C_1-C_5 -alkoxy radical, and it being possible for the aryl- C_1-C_5 -alkyl, C_1-C_{12} -alkyl, C_1-C_5 -alkoxy and C_1-C_{10} -carbonyl radicals to be saturated or unsaturated,

branched or straight-chain and monosubstituted or polysubstituted by a radical R⁶⁶,

R⁶³ are divalent radicals selected from the group consisting of an ortho-, meta- and para-phenylene, aryl-C₁-C₅-alkylene, C₁-C₁₂-alkylene and C₁-C₅-alkylenedioxy radical, it being possible for phenylene radicals to be unsubstituted or monosubstituted or polysubstituted by a radical R⁶⁶, and it being possible for the aryl-C₁-C₅-alkylene, C₁-C₁₂-alkylene and C₁-C₅-alkylenedioxy radicals to be saturated or unsaturated, branched or straight-chain and to be monosubstituted or polysubstituted by a radical R⁶⁶,

15 l being 0 or 1 and i having the meaning already mentioned above.

Ar¹ is preferably a phenyl radical and Ar² is preferably an ortho-phenylene radical, it being possible for Ar¹ to be substituted by up to five and Ar² by up to four, identical or different radicals selected from the group consisting of a C₁-C₃-alkyl, C₁-C₃-alkylcarbonyl and carboxyl radical, ester or salt of the carboxyl radical, sulfono radical, ester or salt of the sulfono radical, hydroxyl, cyano, nitro, nitroso and amino radical, it being possible for amino radicals to be substituted by two different radicals selected from the group consisting of hydroxyl and C₁-C₃-alkylcarbonyl.

30 R⁶² is preferably a monovalent radical selected from the group consisting of a hydrogen, phenyl, C₁-C₁₂-alkyl and C₁-C₅-alkoxy radical, it being possible for the C₁-C₁₂-alkyl radicals and C₁-C₅-alkoxy radicals to be saturated or unsaturated, branched or straight-chain.

35

R⁶³ is preferably a divalent radical selected from the group consisting of an ortho- or para-phenylene, C₁-C₁₂-alkylene and C₁-C₅-alkylenedioxy radical, it being possible for the aryl-C₁-C₅-alkyl, C₁-C₁₂-alkyl and C₁-C₅-

alkoxy radicals to be saturated or unsaturated, branched or straight-chain and to be monosubstituted or polysubstituted by a radical R⁶⁶.

5 R⁶⁶ is preferably a carboxyl radical, ester or salt of the carboxyl radical, carbamoyl, phenyl or C₁-C₃-alkoxy radical.

10 Examples of compounds of the general formulae (XXV), (XXVI), (XXVII), (XXVIII) or (XXIX) which can be used as mediators are:

N-hydroxyacetanilide,
N-hydroxypivaloylanilide,
N-hydroxyacrylanilide,
15 N-hydroxybenzoylanilide,
N-hydroxymethylsulfonylanilide,
N-hydroxy-N-phenylmethylcarbamate,
N-hydroxy-3-oxobutyrylanilide,
N-hydroxy-4-cyanoacetanilide,
20 N-hydroxy-4-methoxyacetanilide,
N-hydroxyphenacetin,
N-hydroxy-2,3-dimethylacetanilide,
N-hydroxy-2-methylacetanilide,
N-hydroxy-4-methylacetanilide,
25 1-hydroxy-3,4-dihydroquinolin-(1H)-2-one,
N,N'-dihydroxy-N,N'-diacetyl-1,3-phenylenediamine,
N,N'-dihydroxysuccinic acid dianilide,
N,N'-dihydroxymaleic acid dianilide,
N,N'-dihydroxyoxalic acid dianilide,
30 N,N'-dihydroxyphosphoric acid dianilide,
N-acetoxyacetanilide,
N-hydroxymethyloxalylanilide,
N-hydroxymaleic acid monoanilide,

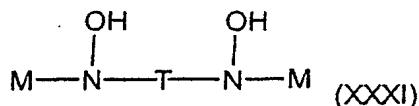
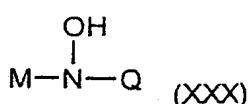
35 the following mediators being preferred:

N-hydroxyacetanilide,
N-hydroxyformanilide,
N-hydroxy-N-phenylmethylcarbamate,

N-hydroxy-2-methylacetanilide,
N-hydroxy-4-methylacetanilide,
1-hydroxy-3,4-dihydroquinolin-(1H)-2-one and
N-acetoxycetanilide.

5

Furthermore, preferably used mediators are compounds from the group consisting of the N-alkyl-N-hydroxyamides, compounds of the general formulae (XXX) or (XXXI) and the salts, ethers or esters thereof being 10 preferably used:



in which

M are identical or different and are a monovalent 15 linear or branched or cyclic or polycyclic saturated or unsaturated alkyl radical having 1-24 carbon atoms, it being possible for this alkyl radical to be substituted by one or more radicals R⁶⁷, where R⁶⁷ are identical or different and are selected from the group consisting of 20 a hydroxyl, mercapto, cyano, formyl and carboxyl radical, ester or salt of the carboxyl radical, carbamoyl, sulfamoyl and sulfono radical, ester or salt of the sulfono radical, nitro, nitroso, amino, hydroxylamino, phenyl, benzoyl, C₁-C₅-alkyl, C₁-C₅-25 alkoxy, C₁-C₁₀-carbonyl, phospho, phosphono and phosphonoxy radical, ester or salt of the phosphonoxy radical, it being possible for the carbamoyl, sulfamoyl, amino, hydroxylamino, mercapto and phenyl radicals to be unsubstituted or monosubstituted or 30 polysubstituted by a radical R⁶⁷, and it being possible for the C₁-C₅-alkoxy and C₁-C₁₀-carbonyl radicals to be saturated or unsaturated, branched or straight-chain and monosubstituted or polysubstituted by a radical R⁶⁷, and it being possible for non- α -methylene groups to be 35 replaced by oxygen, sulfur or an optionally monosubstituted imino radical,

Q is a monovalent acid radical present in amidic form and of acids selected from the group consisting of aliphatic or mononuclear or dinuclear aromatic or 5 mononuclear or dinuclear heteroaromatic carboxylic acids having up to 20 carbon atoms, carbonic acid, monoesters of carbonic acid or of carbamic acid, sulfonic acid, phosphonic acid, phosphoric acid, monoesters or diesters of phosphoric acid,

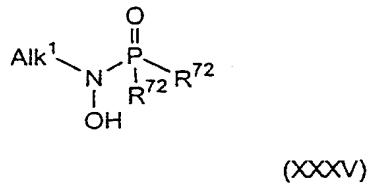
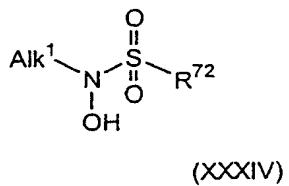
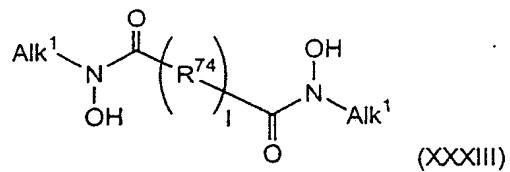
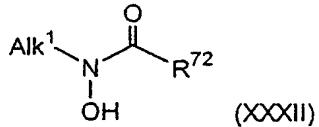
10

T is a divalent acid radical present in amidic form and of acids selected from the group consisting of aliphatic mononuclear or dinuclear aromatic or mononuclear or dinuclear heteroaromatic dicarboxylic 15 acids having up to 20 carbon atoms, carbonic acid, sulfonic acid, phosphonic acid, phosphoric acid, monoesters of phosphoric acid,

it being possible for the alkyl radicals of the 20 aliphatic acids Q and T present in amidic form to be linear or branched and/or cyclic and/or polycyclic, saturated or unsaturated, to contain 0-24 carbon atoms and to be unsubstituted or monosubstituted or polysubstituted by the radical R⁶⁸ where R⁶⁸ are 25 identical or different and are selected from the group consisting of hydroxyl, mercapto, cyano, formyl, carbamoyl and carboxyl radical, ester or salt of the carboxyl radical, sulfamoyl and sulfonyl radical, ester or salt of the sulfonyl radical, nitro, nitroso, amino, 30 phenyl, aryl-C₁-C₅-alkyl, C₁-C₁₂-alkyl, C₁-C₅-alkoxy, C₁-C₁₀-carbonyl, phospho, phosphono and phosphonooxy radical, ester or salt of the phosphonooxy radical, it being possible for the carbamoyl, sulfamoyl, amino, mercapto and phenyl radicals to be unsubstituted or 35 monosubstituted or polysubstituted by a radical R⁶⁷ and it being possible for the aryl-C₁-C₅-alkyl, C₁-C₁₂-alkyl, C₁-C₅-alkoxy and C₁-C₁₀-carbonyl radicals to be saturated or unsaturated, branched or straight-chain and monosubstituted or polysubstituted by a radical R⁶⁷,

and it being possible for the aryl and heteroaryl radicals of the aromatic or heteroaromatic acids Q and T present in amidic form to be substituted by one or 5 more radicals R⁶⁸ which are identical or different.

Particularly preferred mediators from the group consisting of the N-alkyl-N-hydroxyamides are compounds of the general formulae (XXXII), (XXXIII), (XXXIV) or 10 (XXXV)



and the salts, ethers or esters thereof, in which

Alk¹ are identical or different and are a monovalent 15 linear or branched or cyclic or polycyclic saturated or unsaturated alkyl radical having 1-10 carbon atoms, it being possible for this alkyl radical to be substituted by one or more radicals R⁷⁰ which are identical or different and are selected from the group consisting of 20 a hydroxyl, formyl, carbamoyl and carboxyl radical, ester or salt of the carboxyl radical, sulfono radical, ester or salt of the sulfono radical, sulfamoyl, nitro, nitroso, amino, hydroxylamino, phenyl, C₁-C₅-alkoxy and C₁-C₁₀-carbonyl radicals, it being possible for the 25 carbamoyl, sulfamoyl, amino, hydroxylamino and phenyl radicals to be unsubstituted or monosubstituted or polysubstituted by a radical R⁷¹, where R⁷¹ are identical or different and are selected from the group consisting of a hydroxyl, formyl, cyano and carboxyl radical,

ester or salt of the carboxyl radical, carbamoyl, sulfono, sulfamoyl, nitro, amino, phenyl, benzoyl, C₁-C₅-alkyl, C₁-C₅-alkoxy and C₁-C₅-alkylcarbonyl radical, and it being possible for the C₁-C₅-alkoxy and C₁-C₁₀-carbonyl radicals to be saturated or unsaturated, branched or straight-chain and monosubstituted or polysubstituted by a radical R⁷¹, and it being possible for non- α -methylene groups to be replaced by oxygen, sulfur or an optionally monosubstituted imino radical,

10

R⁷² are identical or different monovalent radicals selected from the group consisting of a hydrogen, phenyl, pyridyl, furyl, pyrrolyl, thienyl, aryl-C₁-C₅-alkyl, C₁-C₁₂-alkyl, C₁-C₁₀-alkoxy and C₁-C₁₀-carbonyl radical, it being possible for the phenyl, pyridyl, furyl, pyrrolyl and thienyl radicals to be unsubstituted or monosubstituted or polysubstituted by a radical R²⁷ and for the aryl-C₁-C₅-alkyl, C₁-C₁₂-alkyl, C₁-C₁₀-alkoxy and C₁-C₁₀-carbonyl radicals to be saturated or unsaturated, branched or straight-chain and monosubstituted or polysubstituted by a radical R⁷³, where R⁷³ are identical or different and are selected from the group consisting of a hydroxyl, formyl and carboxyl radical, ester or salt of the carboxyl radical, carbamoyl, sulfono, sulfamoyl, nitro, amino, phenyl, C₁-C₅-alkyl and C₁-C₅-alkoxy radical,

R⁷⁴ are divalent radicals selected from the group consisting of phenylene, pyridylene, thienylene, furylene, pyrrolylene, aryl-C₁-C₅-alkylene, C₁-C₁₂-alkylene, C₁-C₅-alkylenedioxy radical, it being possible for the phenylene, pyridylene, thienylene, furylene and pyrrolylene to be unsubstituted or monosubstituted or polysubstituted by a radical R⁷³ and for the aryl-C₁-C₅-alkylene, C₁-C₁₂-alkylene and C₁-C₅-alkylenedioxy radicals to be saturated or unsaturated, branched or straight-chain and to be monosubstituted or polysubstituted by a radical R⁷³, and

1 is 0 or 1.

Preferred mediators from the group consisting of the N-alkyl-N-hydroxyamides are in particular those
5 compounds of the general formulae (XXXII) to (XXXV) in which

Alk¹ are identical or different and are a monovalent linear or branched or cyclic saturated or unsaturated alkyl radical having 1-10 carbon atoms, it being
10 possible for this alkyl radical to be substituted by one or more radicals R⁷⁰ which are identical or different and are selected from the group consisting of a hydroxyl, carbamoyl and carboxyl radical, ester or salt of the carboxyl radical, sulfono radical, ester or
15 salt of the sulfono radical, sulfamoyl, amino, phenyl, C₁-C₅-alkoxy and C₁-C₅-carbonyl radical, it being possible for the carbamoyl, sulfamoyl, amino and phenyl radicals to be unsubstituted or monosubstituted or polysubstituted by a radical R⁷¹, where R⁷¹ are identical
20 or different and are selected from the group consisting of a hydroxyl and carboxyl radical, ester or salt of the carboxyl radical, carbamoyl, sulfono, sulfamoyl, nitro, amino, phenyl, benzoyl, C₁-C₅-alkyl, C₁-C₅-alkoxy and C₁-C₅-alkylcarbonyl radical and it being possible
25 for the C₁-C₅-alkoxy and C₁-C₅-carbonyl radicals to be saturated or unsaturated, branched or straight-chain and monosubstituted or polysubstituted by a radical R⁷¹,

R⁷² are identical or different monovalent radicals
30 selected from the group consisting of a hydrogen, phenyl, furyl, aryl-C₁-C₅-alkyl, C₁-C₁₂-alkyl, C₁-C₁₀-alkoxy and C₁-C₁₀-carbonyl radical, it being possible for the phenyl and furyl radicals to be unsubstituted or monosubstituted or polysubstituted by a radical R⁷³,
35 where R⁷³ are identical or different and are selected from the group consisting of a carboxyl radical, ester or salt of the carboxyl radical, carbamoyl, phenyl, C₁-C₅-alkyl and C₁-C₅-alkoxy radical and it being possible for aryl-C₁-C₅-alkyl, C₁-C₁₂-alkyl, C₁-C₁₀-alkoxy and C₁-

C_{10} -carbonyl radicals to be saturated or unsaturated, branched or straight-chain and to be monosubstituted or polysubstituted by a radical R^{73} ,

5 R^{74} is a divalent radical selected from the group consisting of a phenylene, furylene, aryl- C_1-C_5 -alkylene, C_1-C_{12} -alkylene and C_1-C_5 -alkylenedioxy radical, it being possible for the phenylene and furylene radicals to be unsubstituted or 10 monosubstituted or polysubstituted by a radical R^{73} and it being possible for the aryl- C_1-C_5 -alkylene, C_1-C_{12} -alkylene and C_1-C_5 -alkylenedioxy radicals to be saturated or unsaturated, branched or straight-chain and to be monosubstituted or polysubstituted by a 15 radical R^{73} , and

l is 0 or 1.

20 Examples of the compounds of the general formulae (XXXII) to (XXXV) which can be used as mediators are:

N-hydroxy-N-methylbenzoamide,

N-hydroxy-N-methylbenzenesulfonamide,

N-hydroxy-N-methyl-p-toluenesulfonamide,

N-hydroxy-N-methylfuran-2-carboxamide,

25 N-hydroxy-N-methylthiophene-2-carboxamide,

N,N-dihydroxy-N,N-dimethylphthaldiamide,

N,N'-dihydroxy-N,N'-dimethylisophthaldiamide,

N,N'-dihydroxy-N,N'-dimethylterephthaldiamide,

N,N'-dihydroxy-N,N'-dimethylbenzene-1,3-

30 disulfondiamide,

N,N'-dihydroxy-N,N'-dimethylfuran-3,4-dicarboxdiamide,

N-hydroxy-N-tert-butylbenzoamide,

N-hydroxy-N-tert-butylbenzenesulfonamide,

N-hydroxy-N-tert-butyl-p-toluenesulfonamide,

35 N-hydroxy-N-tert-butylfuran-2-carboxamide,

N-hydroxy-N-tert-butylthiophene-2-carboxamide,

N,N'-dihydroxy-N,N'-di-tert-butylphthaldiamide,

N,N'-dihydroxy-N,N'-di-tert-butylisophthaldiamide,

N,N'-dihydroxy-N,N'-di-tert-butylterephthaldiamide,

N,N'-dihydroxy-N,N'-di-tert-butylbenzene-1,3-disulfondiamide,
N,N'-dihydroxy-N,N'-di-tert-butylfuran-3,4-dicarboxdiamide,
5 N-hydroxy-N-cyclohexylbenzoamide,
N-hydroxy-N-cyclohexylbenzenesulfonamide,
N-hydroxy-N-cyclohexyl-p-toluenesulfonamide,
N-hydroxy-N-cyclohexylfuran-2-carboxamide,
N-hydroxy-N-cyclohexylthiophene-2-carboxamide,
10 N,N'-dihydroxy-N,N'-dicyclohexylphthaldiamide,
N,N'-dihydroxy-N,N'-dicyclohexylisophthaldiamide,
N,N'-dihydroxy-N,N'-dicyclohexylterephthaldiamide,
N,N'-dihydroxy-N,N'-dicyclohexylbenzene-1,3-disulfondiamide,
15 N,N'-dihydroxy-N,N'-dicyclohexylfuran-3,4-dicarboxdiamide,
N-hydroxy-N-isopropylbenzoamide,
N-hydroxy-N-isopropylbenzenesulfonamide,
N-hydroxy-N-isopropyl-p-toluenesulfonamide,
20 N-hydroxy-N-isopropylfuran-2-carboxamide,
N-hydroxy-N-isopropylthiophene-2-carboxamide,
N,N'-dihydroxy-N,N'-diisopropylphthaldiamide,
N,N'-dihydroxy-N,N'-diisopropylisophthaldiamide,
N,N'-dihydroxy-N,N'-diisopropylterephthaldiamide,
25 N,N'-dihydroxy-N,N'-diisopropylbenzene-1,3-disulfondiamide,
N,N'-dihydroxy-N,N'-diisopropylfuran-3,4-dicarboxdiamide,
N-hydroxy-N-methylacetamide,
30 N-hydroxy-N-tert-butylacetamide,
N-hydroxy-N-isopropylacetamide,
N-hydroxy-N-cyclohexylacetamide,
N-hydroxy-N-methylpivalamide,
N-hydroxy-N-isopropylpivalamide,
35 N-hydroxy-N-methylacrylamide,
N-hydroxy-N-tert-butylacrylamide,
N-hydroxy-N-isopropylacrylamide,
N-hydroxy-N-cyclohexylacrylamide,
N-hydroxy-N-methylmethanesulfonamide,

N-hydroxy-N-isopropylmethanesulfonamide,
N-hydroxy-N-isopropylmethylcarbamate,
N-hydroxy-N-methyl-3-oxobutyramide,
N,N'-dihydroxy-N,N'-dibenzoylenediamine,
5 N,N'-dihydroxy-N,N'-dimethylsuccindiamide,
N,N'-dihydroxy-N,N'-di-tert-butylmaleic acid diamide,
N-hydroxy-N-tert-butylmaleic acid monoamide,
N,N'-dihydroxy-N,N'-di-tert-butyloxaldiamide,
N,N'-dihydroxy-N,N'-di-tert-butylphosphordiamide.

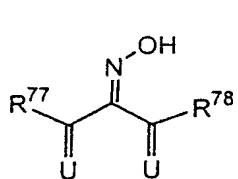
10

Preferably used mediators from the group consisting of the N-alkyl-N-hydroxyamides are:

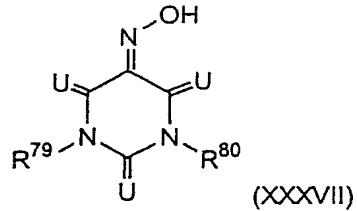
N-hydroxy-N-methylbenzoamide,
15 N-hydroxy-N-methylbenzenesulfonamide,
N-hydroxy-N-methyl-p-toluenesulfonamide,
N-hydroxy-N-methylfuran-2-carboxamide,
N,N'-dihydroxy-N,N'-dimethylphthaldiamide,
N,N'-dihydroxy-N,N'-dimethylterephthaldiamide,
20 N,N'-dihydroxy-N,N'-dimethylbenzene-1,3-disulfondiamide,
N-hydroxy-N-tert-butylbenzoamide,
N-hydroxy-N-tert-butylbenzenesulfonamide,
N-hydroxy-N-tert-butyl-p-toluenesulfonamide,
25 N-hydroxy-N-tert-butylfuran-2-carboxamide,
N,N'-dihydroxy-N,N'-di-tert-butylterephthaldiamide,
N-hydroxy-N-isopropylbenzoamide,
N-hydroxy-N-isopropyl-p-toluenesulfonamide,
N-hydroxy-N-isopropylfuran-2-carboxamide,
30 N,N'-dihydroxy-N,N'-diisopropylterephthaldiamide,
N,N'-dihydroxy-N,N'-diisopropylbenzene-1,3-disulfondiamide,
N-hydroxy-N-methylacetamide,
N-hydroxy-N-tert-butylacetamide,
35 N-hydroxy-N-isopropylacetamide,
N-hydroxy-N-cyclohexylacetamide,
N-hydroxy-N-methylpivalamide,
N-hydroxy-N-tert-butylacrylamide,
N-hydroxy-N-isopropylacrylamide,

N-hydroxy-N-methyl-3-oxobutyramide,
N,N'-dihydroxy-N,N'-dibenzoylethylenediamine,
N,N'-dihydroxy-N,N'-di-tert-butylmaleic acid diamide,
N-hydroxy-N-tert-butylmaleic acid monoamide,
5 N,N'-dihydroxy-N,N'-di-tert-butyloxaldiamide.

The mediator may furthermore preferably be selected from the group consisting of the oximes of the general formulae (XXXVI) and (XXXVII)



(XXXVI)



(XXXVII)

10

and the salts, ethers or esters thereof, in which

U are identical or different and are O, S or NR⁷⁵, where R⁷⁵ is a hydrogen, hydroxyl, formyl, carbamoyl or sulfono radical, ester or salt of the sulfono radical, sulfamoyl, nitro, amino, phenyl, aryl-C₁-C₅-alkyl, C₁-C₁₂-alkyl, C₁-C₅-alkoxy, C₁-C₁₀-carbonyl, carbonyl-C₁-C₆-alkyl, phospho, phosphono or phosphonoxy radical, ester or salt of the phosphonoxy radical, it being possible for the carbamoyl, sulfamoyl, amino and phenyl radicals to be unsubstituted or monosubstituted or polysubstituted by a radical R⁷⁶, where R⁷⁶ are identical or different and are selected from the group consisting of a hydroxyl, formyl and carboxyl radical, ester or salt of the carboxyl radical, carbamoyl and sulfono radical, ester or salt of the sulfono radical, sulfamoyl, nitro, amino, phenyl, C₁-C₅-alkyl and C₁-C₅-alkoxy radical and it being possible for the aryl-C₁-C₅-alkyl, C₁-C₁₂-alkyl, C₁-C₅-alkoxy, C₁-C₁₀-carbonyl and carbonyl-C₁-C₆-alkyl radicals to be saturated or unsaturated, branched or straight-chain and monosubstituted or polysubstituted by a radical R⁷⁶,

the radicals R⁷⁷ and R⁷⁸ are identical or different and

are a halogen or carboxyl radical and ester or salt of the carboxyl radical, or have the meanings mentioned for R^{75} , or are linked to form a ring $[-CR^{81}R^{82}-]_m$, where m is 2, 3 or 4 and R^{81} and R^{82} are identical or different and are selected from the group consisting of a halogen and carboxyl radical, ester or salt of the carboxyl radical or have the meanings mentioned for R^{75} , and

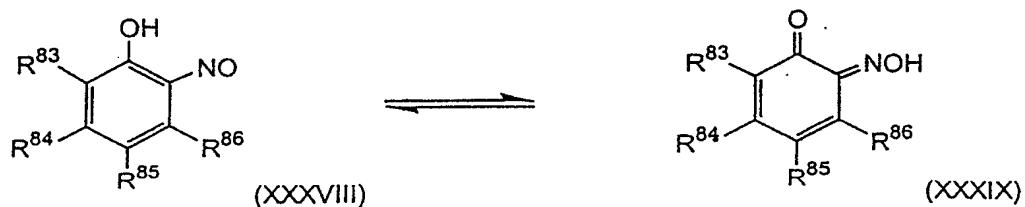
R^{79} and R^{80} have the meanings mentioned for R^{75} .

10 Particularly preferred mediators from the group consisting of the oximes are compounds of the general formula (XXXVI) in which U has the meaning of O or S and the other radicals have the abovementioned 15 meanings. An example of such a compound is dimethyl 2-hydroxyiminomalonate.

Further particularly preferred mediators from the group consisting of the oximes are isonitroso derivatives of cyclic ureides of the general formula (XXXVII). Examples of such compounds are 1-methylvioluric acid, 1,3-dimethylvioluric acid, thiovioluric acid and alloxane-4,5-dioxime.

25 A further particularly preferred mediator from the group consisting of the oximes is alloxane-5-oxime hydrate (violuric acid) and/or the esters, ethers or salts thereof.

30 The mediator may furthermore be selected from the group consisting of vicinally nitroso-substituted aromatic alcohols of the general formulae (XXXVIII) or (XXXIX)



and the salts, ethers or esters thereof, in which

R⁸³ to R⁸⁶ are identical or different and are a hydrogen, halogen, hydroxyl, formyl, carbamoyl or carboxyl radical, ester or salt of the carboxyl radical, sulfono radical, ester or salt of the sulfono radical, sulfamoyl, nitro, nitroso, cyano, amino, phenyl, aryl-C₁-C₅-alkyl, C₁-C₁₀-alkyl, C₁-C₅-alkoxy, C₁-C₁₀-carbonyl, carbonyl-C₁-C₆-alkyl, phospho, phosphono or phosphonooxy radical, ester or salt of the phosphonooxy radical, it being possible for the carbamoyl, sulfamoyl, amino and phenyl radicals to be unsubstituted or monosubstituted or polysubstituted by a radical R⁸⁷, where R⁸⁷ are identical or different and are selected from the group consisting of a hydroxyl, formyl and carboxyl radical, ester or salt of the carboxyl radical, carbamoyl, sulfono, sulfamoyl, nitro, nitroso, amino, phenyl, C₁-C₅-alkyl and C₁-C₅-alkoxy radical, and it being possible for the aryl-C₁-C₅-alkyl, C₁-C₁₀-alkyl, C₁-C₅-alkoxy, C₁-C₁₀-carbonyl and carbonyl-C₁-C₆-alkyl radicals to be saturated or unsaturated, branched or straight-chain and to be monosubstituted or polysubstituted by a radical R⁶⁷,

25 or the radicals R⁸³ to R⁸⁶ may be linked in pairs to form a ring [-CR⁸⁸R⁸⁹-]_i, where i has the abovementioned meaning, or to form a ring [-CR⁹⁰=CR⁹¹-]_k, where k has the abovementioned meaning, or R⁸⁸, R⁸⁹, R⁹⁰ and R⁹¹ being identical or different and having the meanings mentioned for R⁸³ to R⁸⁶.

Aromatic alcohols are preferably to be understood as meaning phenols or derivatives of phenol which have a higher degree of condensation. Preferred mediators from 35 the group consisting of the vicinally nitroso-substituted aromatic alcohols are compounds of the general formula (XXXVIII) or (XXXIX), the synthesis of which is based on the nitrosation of substituted phenols. Examples of such compounds are:

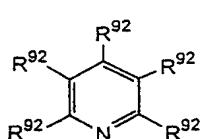
2-nitrosophenol,
3-methyl-6-nitrosophenol,
2-methyl-6-nitrosophenol,
4-methyl-6-nitrosophenol,
5 3-ethyl-6-nitrosophenol,
2-ethyl-6-nitrosophenol,
4-ethyl-6-nitrosophenol,
4-isopropyl-6-nitrosophenol,
4-tert-butyl-6-nitrosophenol,
10 2-phenyl-6-nitrosophenol,
2-benzyl-6-nitrosophenol,
4-benzyl-6-nitrosophenol,
2-hydroxy-3-nitrosobenzyl alcohol,
2-hydroxy-3-nitrosobenzoic acid,
15 4-hydroxy-3-nitrosobenzoic acid,
2-methoxy-6-nitrosophenol,
3,4-dimethyl-6-nitrosophenol,
2,4-dimethyl-6-nitrosophenol,
3,5-dimethyl-6-nitrosophenol,
20 2,5-dimethyl-6-nitrosophenol,
2-nitrosoresorcinol,
4-nitrosoresorcinol,
2-nitrosoorcinol,
2-nitrosophloroglucinol,
25 4-nitrosopyrogallol,
4-nitroso-3-hydroxyaniline and
4-nitro-2-nitrosophenol.

30 Further preferred mediators from the group consisting of the vicinally nitroso-substituted aromatic alcohols are o-nitroso derivatives of aromatic alcohols having a higher degree of condensation. Examples of such compounds are

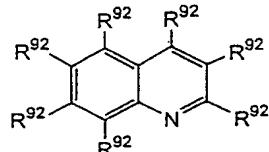
2-nitroso-1-naphthol,
35 1-methyl-3-nitroso-2-naphthol and
9-hydroxy-10-nitrosophenanthrene.

The mediator can furthermore preferably be selected from the group consisting of the hydroxypyridine,

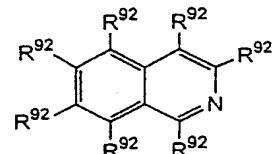
aminopyridine, hydroxyquinoline, aminoquinoline, hydroxyisoquinoline and aminoisoquinoline derivatives having nitroso or mercapto substituents in the ortho or para position relative to the hydroxyl or amino groups, 5 tautomers of said compounds and the salts, ethers and esters thereof. Preferred mediators from said group are compounds of the general formula (XL), (XLII) or (XLIII)



(XL)



(XLII)



(XLIII)

and tautomers, salts, ethers or esters of said 10 compounds, in the formulae (XL), (XLII) or (XLIII) two radicals R⁹² ortho or para relative to one another being a hydroxyl and nitroso radical or hydroxyl and mercapto radical or nitroso and amino radical,

15 the remaining radicals R⁹² being identical or different and being selected from the group consisting of the hydrogen, halogen, hydroxyl, mercapto, formyl, cyano, carbamoyl and carboxyl radical, ester and salt of the carboxyl radical, sulfono radical, ester and salt of the sulfono radical, sulfamoyl, nitro, nitroso, amino, phenyl, aryl-C₁-C₅-alkyl, C₁-C₁₂-alkyl, C₁-C₅-alkoxy, C₁-C₁₀-carbonyl, carbonyl-C₁-C₆-alkyl, phospho, phosphono and phosphonoxy radical, ester and salt of the phosphonoxy radical, it being possible for the 20 carbamoyl, sulfamoyl, amino, mercapto and phenyl radicals to be unsubstituted or monosubstituted or polysubstituted by a radical R⁹³, where R⁹³ are identical or different and are selected from the group consisting of a hydroxyl, formyl, cyano and carboxyl radical, 25 ester or salt of the carboxyl radical, carbamoyl, sulfono, sulfamoyl, nitro, nitroso, amino, phenyl, C₁-C₅-alkyl and C₁-C₅-alkoxy radical or C₁-C₅-alkylcarbonyl radical, and it being possible for the aryl-C₁-C₅-alkyl, C₁-C₁₂-alkyl, C₁-C₅-alkoxy, C₁-C₁₀-carbonyl and carbonyl-C₁-C₆-alkyl radicals to be saturated or unsaturated, 30 35

branched or straight-chain and to be monosubstituted or polysubstituted by a radical R^{73} ,

and it being possible for two radicals R^{92} or two
5 radicals R^{93} each or R^{92} and R^{93} to be linked in pairs
via a bridge $[-CR^{94}R^{95}-]_i$, where i has the abovementioned
meaning, it being possible for one or more
10 nonneighboring groups $-CR^{94}R^{95}-$ to be replaced by oxygen,
sulfur or an optionally C_1 - C_5 -alkyl-substituted imino
radical, and it being possible for two neighboring
15 groups $-CR^{94}R^{95}-$ to be replaced by a group $[-CR^{94}=CR^{95}-]$,
 R^{94} and R^{95} being identical or different and being a
hydrogen or carboxyl radical, ester or salt of the
carboxyl radical, phenyl, C_1 - C_5 -alkyl or C_1 - C_5 -alkoxy
radical or C_1 - C_5 -alkylcarbonyl radical.

Particularly preferred mediators are compounds of the
general formula (XL) or (XLI) and the tautomers, salts,
ethers or esters thereof, in the formulae (XL) and
20 (XLI) two radicals R^{92} in ortho position relative to one
another particularly preferably being hydroxyl and
nitroso radical or hydroxyl and mercapto radical or
nitroso radical and amino radical and the remaining
25 radicals R^{92} being identical or different and being
selected from the group consisting of the hydrogen,
hydroxyl, mercapto, formyl, carbamoyl and carboxyl
radical, ester and salt of the carboxyl radical,
sulfonyl radical, ester and salt of the sulfonyl radical,
30 sulfamoyl, nitro, nitroso, amino, phenyl, aryl- C_1 - C_5 -
alkyl, C_1 - C_5 -alkyl, C_1 - C_5 -alkoxy, C_1 - C_5 -carbonyl,
carbonyl- C_1 - C_6 -alkyl, phospho, phosphono and
phosphonoxy radical, ester and salt of the
phosphonoxy radical, it being possible for the
35 carbamoyl, sulfamoyl, amino, mercapto and phenyl
radicals to be unsubstituted or monosubstituted or
polysubstituted by a radical R^{93} and it being possible
for the aryl- C_1 - C_5 -alkyl, C_1 - C_5 -alkyl, C_1 - C_5 -alkoxy, C_1 -
 C_5 -carbonyl and carbonyl- C_1 - C_6 -alkyl radicals to be
saturated or unsaturated, branched or straight-chain

and to be monosubstituted or polysubstituted by a radical R⁹³, R⁹³ having the abovementioned meanings and it being possible for the two radicals R⁹³ each to be linked in pairs via a bridge [-CR⁹⁴R⁹⁵-]_i where i has the abovementioned meaning, and R⁹⁴ and R⁹⁵ having the abovementioned meanings and it being possible for one or more nonneighboring groups -CR⁹⁴R⁹⁵- to be replaced by oxygen or an optionally C₁-C₅-alkyl-substituted imino radical.

10

Examples of compounds of the general formula (XL), (XLI) or (XLII) which can be used as a mediator are:

2,6-dihydroxy-3-nitrosopyridine,

2,3-dihydroxy-4-nitrosopyridine,

15 2,6-dihydroxy-3-nitrosopyridine-4-carboxylic acid,

2,4-dihydroxy-3-nitrosopyridine,

3-hydroxy-3-mercaptopypyridine,

2-hydroxy-3-mercaptopypyridine,

2,6-diamino-3-nitrosopyridine,

20 2,6-diamino-3-nitrosopyridine-4-carboxylic acid,

2-hydroxy-3-nitrosopyridine,

3-hydroxy-2-nitrosopyridine,

2-mercpto-3-nitrosopyridine,

3-mercpto-2-nitrosopyridine,

25 2-amino-3-nitrosopyridine,

3-amino-2-nitrosopyridine,

2,4-dihydroxy-3-nitrosoquinoline,

8-hydroxy-5-nitrosoquinoline,

2,3-dihydroxy-4-nitrosoquinoline,

30 3-hydroxy-4-nitrosoisoquinoline,

4-hydroxy-3-nitrosoisoquinoline,

8-hydroxy-5-nitrosoisoquinoline

and tautomers of these compounds.

35 Preferred mediators of the general formula (XL), (XLI) or (XLII) are

2,6-dihydroxy-3-nitrosopyridine,

2,6-diamino-3-nitrosopyridine,

2,6-dihydroxy-3-nitrosopyridine-4-carboxylic acid,

2,4-dihydroxy-3-nitrosopyridine,
2-hydroxy-3-mercaptopypyridine,
2-mercaptop-3-pyridinol,
2,4-dihydroxy-3-nitrosoquinoline,
5 8-hydroxy-5-nitrosoquinoline,
2,3-dihydroxy-4-nitrosoquinoline
and tautomers of these compounds.

Very particularly preferred mediators are
10 2,2,6,6-tetramethylpiperidin-1-oxyl (TEMPO),
4-hydroxy-2,2,6,6-tetramethylpiperidin-1-oxyl,
4-amino-2,2,6,6-tetramethylpiperidin-1-oxyl,
4-acetoxy-2,2,6,6-tetramethylpiperidin-1-oxyl,
4-benzoyloxy-2,2,6,6-tetramethylpiperidin-1-oxyl,
15 PIVO (polymer immobilized piperidinyloxyl),
N-hydroxypthalimide,
1-hydroxy-1H-benzotriazole,
violuric acid,
N-hydroxyacetanilide
20 and the abovementioned derivatives thereof.

Most preferred are
2,2,6,6-tetramethylpiperidin-1-oxyl (TEMPO),
4-hydroxy-2,2,6,6-tetramethylpiperidin-1-oxyl,
25 4-amino-2,2,6,6-tetramethylpiperidin-1-oxyl,
4-acetoxy-2,2,6,6-tetramethylpiperidin-1-oxyl,
4-benzoyloxy-2,2,6,6-tetramethylpiperidin-1-oxyl,
PIPO (polymer immobilized by piperidinyloxyl),
3-amino-N-hydroxypthalimide,
30 4-amino-N-hydroxypthalimide,
N-hydroxypthalimide,
3-hydroxy-N-hydroxypthalimide,
3-methoxy-N-hydroxypthalimide,
3,4-dimethoxy-N-hydroxypthalimide,
35 4,5-dimethoxy-N-hydroxypthalimide,
3,6-dihydroxy-N-hydroxypthalimide,
3,6-dimethoxy-N-hydroxypthalimide,
3-methyl-N-hydroxypthalimide,
4-methyl-N-hydroxypthalimide,

3,4-dimethyl-N-hydroxyphthalimide,
3,5-dimethyl-N-hydroxyphthalimide,
3,6-dimethyl-N-hydroxyphthalimide,
3-isopropyl-6-methyl-N-hydroxyphthalimide,
5 3-nitro-N-hydroxyphthalimide,
4-nitro-N-hydroxyphthalimide,
1-hydroxy-1H-benzotriazole,
violuric acid,
N-hydroxyacetanilide,
10 3-nitrosoquinoline-2,4-diol,
2,4-dihydroxy-3-nitrosopyridine,
2,6-dihydroxy-3-nitrosopyridine,
2,4-dinitroso-1,3-dihydroxybenzene,
2-nitroso-1-naphthol-4-sulfonic acid and
15 1-nitroso-2-naphthol-3,6-disulfonic acid.

In the method according to the invention, the mediator is preferably used in amounts of from 0.01 to 100 mol%, preferably from 0.1 to 20 mol%, particularly preferably 20 from 0.1 to 5 mol%, based on the molar amount of the carbinol groups present in the organosilicon compounds used.

25 The method according to the invention can be carried out with one or more mediators described, preferably with one or two mediators, particularly preferably with one mediator. The mediator can be dissolved in an organic or aqueous phase or used in supported form as an independent phase.

30 In the method according to the invention, the corresponding, active oxoammonium species is produced in situ by the oxidizing agent and is not isolated. In a particular embodiment, however, the mediator can also 35 be converted into the active oxoammonium species in a separate, preceding oxidation reaction, isolated and used in an equimolar amount, based on the carbinol groups present in the organosilicon compounds used.

Preferably used oxidizing agents are air, oxygen, hydrogen peroxide, organic peroxides, perborates or persulfates, organic or inorganic peracids, salts and derivatives of the peracids, chlorine, bromine, iodine, 5 hypohallic acids and the salts thereof, for example in the form of bleaching liquor, halic acids and the salts thereof, halogen acids and the salts thereof, $\text{Fe}(\text{CN})_6^{3-}$ and N-chloro compounds. However, oxidizing agents may also be metal oxides or anodes of electrolysis cells. 10 Furthermore, the oxidizing agent used may also be produced in situ, for example electrochemically, by hydrolysis, such as, for example, by hydrolysis with N-chloro compounds, or by redox reactions, such as by disproportionation of chlorine or bromine in alkaline 15 solution, for example in the case of hypochlorite or hypobromite solutions, or such as, for example, in the redox reaction between hypochlorite and bromide, which leads to the formation of hypobromite.

20 In the case of salt-like oxidizing agents, sodium, potassium, calcium, ammonium or tetraalkylammonium are preferred as opposite ions.

25 The oxidizing agent can be used individually or as a mixture, optionally in each case in combination with enzymes.

In the context of the invention, the term enzyme also includes enzymatically active proteins or peptides or 30 prosthetic groups of enzymes. Enzymes which may be used in the multicomponent system according to the invention are preferably oxidoreductases of the classes 1.1.1 to 1.97 according to international enzyme nomenclature, Committee of the International Union of Biochemistry 35 and Molecular Biology (Enzyme Nomenclature, Academic Press, Inc., 1992, pages 24-154).

Preferably used enzymes are those of the classes mentioned below:

enzymes of class 1.1, which include all dehydrogenases which act on primary and secondary alcohols and semiacetals and which have NAD⁺ or NADP⁺ (subclass 1.1.1), cytochromes (1.1.2), oxygen (O₂) (1.1.3), 5 disulfides (1.1.4), quinones (1.1.5) as acceptors or which have other acceptors (1.1.99).

Particularly preferred from this class are the enzymes of class 1.1.5 having quinones as acceptors and the 10 enzymes of class 1.1.3 having oxygen as an acceptor.

Particularly preferred in this class is cellobiose: quinone-1-oxidoreductase (1.1.5.1).

15 Enzymes of class 1.2 are furthermore preferred. This enzyme class includes those enzymes which oxidize the aldehydes to the corresponding acids or oxo groups. The acceptors may be NAD⁺, NADP⁺ (1.2.1), cytochromes (1.2.2), oxygen (1.2.3), sulfides (1.2.4), iron-sulfur 20 proteins (1.2.5) or other acceptors (1.2.99).

Particularly preferred here are the enzymes of group (1.2.3) having oxygen as an acceptor.

25 Enzymes of class 1.3 are furthermore preferred. This class includes enzymes which act on CH-CH groups of the donor. The corresponding acceptors are NAD⁺ and NADP⁺ (1.3.1), cytochromes (1.3.2), oxygen (1.3.3), quinones or related compounds (1.3.5), iron-sulfur proteins 30 (1.3.7) or other acceptors (1.3.99).

Bilirubin oxidase (1.3.3.5) is particularly preferred. Also particularly preferred here are the enzymes of class (1.3.3) having oxygen as an acceptor and (1.3.5) 35 having quinones, etc. as an acceptor.

Enzymes of class 1.4 which act on CH-NH₂ groups of the donor are furthermore preferred. The corresponding acceptors are NAD⁺, NADP⁺ (1.4.1), cytochromes (1.4.2),

oxygen (1.4.3), disulfides (1.4.4), iron-sulfur proteins (1.4.7) or other acceptors (1.4.99)

Enzymes of class 1.4.3 having oxygen as an acceptor are 5 also particularly preferred here.

Enzymes of class 1.5 which act on CH-NH groups of the donor are furthermore preferred. The corresponding acceptors are NAD⁺, NADP⁺ (1.5.1), oxygen (1.5.3), 10 disulfides (1.5.4), quinones (1.5.5) or other acceptors (1.5.99).

Enzymes having oxygen (1.5.3) and having quinones (1.5.5) as acceptors are also particularly preferred 15 here.

Enzymes of class 1.6 which act on NADH or NADPH are furthermore preferred. The acceptors here are NADP⁺ (1.6.1), hemoproteins (1.6.2), disulfides (1.6.4), 20 quinones (1.6.5), NO₂ groups (1.6.6) and a flavin (1.6.8) or some other acceptors (1.6.99).

Enzymes of class 1.6.5 having quinones as acceptors are particularly preferred here.

25 Enzymes of class 1.7 which act on other NO₂ compounds as donors and have cytochromes (1.7.2), oxygen (O₂) (1.7.3), iron-sulfur proteins (1.7.7) or others (1.7.99) as acceptors are furthermore preferred.

30 The class 1.7.3 having oxygen as an acceptor is particularly preferred here.

Enzymes of class 1.8 which act on sulfur groups as 35 donors and have NAD⁺ and NADP⁺ (1.8.1), cytochromes (1.8.2), oxygen (1.8.3), disulfides (1.8.4), quinones (1.8.5), iron-sulfur proteins (1.8.7) or others (1.8.99) as acceptors are furthermore preferred.

The class 1.8.3 having oxygen (O_2) and (1.8.5) having quinones as acceptors is particularly preferred.

5 Enzymes of class 1.9 which act on the heme groups as
donors and have oxygen (O_2) (1.9.3), NO_2 compounds
(1.9.6) and others (1.9.99) as acceptors are
furthermore preferred.

10 The group 1.9.3 having oxygen (O_2) as an acceptor
(cytochrome oxidases) is particularly preferred here.

Enzymes of class 1.12 which act on hydrogen as a donor
are furthermore preferred. The acceptors are NAD^+ or
 $NADP^+$ (1.12.1) or others (1.12.99).

15 15 Enzymes of class 1.13 and 1.14 (oxygenases) are
furthermore preferred.

20 Enzymes the the class 1.15 which act on superoxide
radicals as acceptors are furthermore preferred.
Superoxide dismutase (1.15.1.1) is particularly
preferred here.

25 Enzymes of class 1.16 are furthermore preferred. NAD^+ or
 $NADP^+$ (1.16.1) or oxygen (O_2) (1.16.3) act as acceptors.

Enzymes of class 1.16.3.1 (ferroxidase, e.g.
ceruloplasmin) are particularly preferred here.

30 Further preferred enzymes are those which belong to the
group 1.17 (action on CH_2 groups, which are oxidized to
-CHOH-), 1.18 (action on reduced ferredoxin as a
donor), 1.19 (action on reduced flavodoxin as a donor),
and 1.97 (other oxidoreductases).

35 The enzymes of group 1.11 which act on a peroxide as an
acceptor are furthermore particularly preferred. This
single subclass (1.11.1) contains the peroxidases.

The cytochrome-C-peroxidases (1.11.1.5), catalase (1.11.1.6), peroxydase (1.11.1.7), iodide peroxidase (1.11.1.8), glutathione peroxidase (1.11.1.9), chloride peroxidase (1.11.1.10), L-ascorbate peroxidase (1.11.1.11), phospholipid hydroperoxide glutathione peroxidase (1.11.1.12), manganese peroxidase (1.12.1.13), diarylpropane peroxidase (ligninase, lignin peroxidase) (1.11.1.14) are particularly preferred here.

10

Enzymes of class 1.10 which act on biphenols and related compounds are very particularly preferred. They catalyze the oxidation of biphenols and ascorbates. NAD⁺, NADP⁺ (1.10.1), cytochromes (1.10.2), oxygen (1.10.3) or others (1.10.99) act as acceptors.

15 Among these in turn, enzymes of class 1.10.3 having oxygen (O₂) as an acceptor are particularly preferred. Among the enzymes of this class, the enzymes catechol oxidase (tyrosinase) (1.10.3.1), L-ascorbate oxidase (1.10.3.3), o-aminophenol oxidase (1.10.3.4) and laccase (benzenediol: oxygen oxidoreductase) (1.10.3.2) are preferred, the laccases (benzenediol: oxygen oxidoreductase) (1.10.3.2) being particularly preferred.

20 Said enzymes are commercially available or can be obtained by standard methods. Suitable organisms for the production of the enzymes are, for example, plants, animal cells, bacteria and fungi. In principle, both naturally occurring organisms and organisms modified by genetic engineering can be enzyme producers. Parts of 25 monocellular or polycellular organisms are also conceivable as enzyme producers, especially cell cultures. Further particularly preferred enzymes, such as those of group 1.11.1, but especially 1.10.3 and in particular for the production of laccases, for example, white rot fungi, such as Pleurotus, Phlebia and Trametes, are used.

The oxidizing agents used are preferably employed in concentrations of from 0.1 M to their respective saturation concentration.

5

If the oxidizing agents used in the method according to the invention are 2-electron oxidizing agents they are preferably used in amounts of from 0.1 to 125 mol%, preferably from 50 to 110 mol%, particularly preferably 10 from 75 to 105 mol%, based on the molar amount of the carbinol groups present in the organosilicon compounds used. If the oxidizing agents used in the method according to the invention are 1-electron oxidizing agents, they are preferably used in amounts of from 0.2 15 to 250 mol%, preferably from 100 to 220 mol%, particularly preferably from 150 to 210 mol%, based on the molar amount of the carbinol groups present in the organosilicon compounds used. They are preferably 2-electron oxidizing agents.

20

Among the metal oxides used as oxidizing agents, those having a solubility of 1 g/l in the reaction medium are preferred. Bismuth(III) oxide, iridium(III) oxide, cerium(IV) oxide, cobalt(II) oxide, cobalt(III) oxide, 25 iron(III) oxide, manganese(IV) oxide, tin(IV) oxide, niobium(V) oxide, antimony(V) oxide, indium(III) oxide, mercury(II) oxide, lead(IV) oxide, silver(I) oxide, copper(II) oxide and palladium(II) oxide are preferred. 30 Lead(IV) oxide, manganese(IV) oxide, silver(I) oxide, copper(II) oxide and palladium(II) oxide are particularly preferred.

35

The electrodes of the electrolysis cells used for the oxidation may be identical or different. They preferably consist of carbon, iron, lead, lead dioxide, copper, nickel, zinc, cadmium, mercury, tantalum, titanium, silver, platinum, platinized platinum, palladium, rhodium, gold or alloys of said compounds.

Stainless steels, tantalum, titanium, rhodium, platinum or gold are particularly preferred. Very particularly preferably, the electrodes consist of stainless steel,

5 stainless steels of the group 1.4xxx (according to DIN 17850) in turn being preferred.

The electrodes may optionally have been coated with other substances by deposition, sputtering,

10 galvanization or similar methods. The surface area of the electrodes may have been increased by suitable methods, for example by grinding, polishing, sandblasting, etching or erosion.

15 Further possible additives are halogens, e.g. bromine, or salts, e.g. alkali metal, alkaline earth metal or ammonium halides or sulfates, carbonates or bicarbonates, phosphoric acid and the alkali metal, alkaline earth metal or ammonium salts thereof or carbon dioxide. These additives can be added to the oxidizing agent or to the phase containing the oxidizing agent or to the organosilicon compound having carbinol groups to be oxidized or to the phase containing the organosilicon compound having carbinol 20 groups to be oxidized, optionally in dissolved form, or 25 can be fed to the reaction mixture optionally in dissolved form as further component.

In the oxidation with hypochlorite, for example, the 30 addition of bromine or bromide in amounts of from 0.01 to 100 mol%, based on the amount of hypochlorite used, is preferred. The addition of bromine or bromide in amounts of from 1 to 50 mol% is particularly preferred.

35 The method according to the invention can be carried out in a homogeneous 1-phase or in a 2-phase or multiphase system, the 2-phase reaction system being preferred.

A particularly preferred embodiment employs a 2-phase reaction system consisting of a liquid organosilicon-containing phase, which contains the organosilicon compound which is to be oxidized and has carbinol groups and optionally one or more organic solvents, and a liquid organosilicon-free phase containing the oxidizing agent.

The liquid organosilicon-free phase containing the oxidizing agent is preferably an aqueous phase. The pH of the aqueous phase is preferably from 4 to 14, particularly preferably from 6 to 12. The desired pH is preferably established by adding a buffer, e.g. sodium bicarbonate, disodium hydroxide phosphate or sodium dihydrogen phosphate or a buffer mixture or an acid, e.g. carbon dioxide, phosphoric acid, hydrochloric acid or sulfuric acid, or a base, e.g. NaOH.

In a preferred embodiment, the method according to the invention can be carried out as a 2-phase reaction system both with and without additional solvents, the procedure without additional solvents being preferred.

Suitable additional solvents are polar or nonpolar solvents and any desired mixtures of these solvents with one another or with water. Linear or branched saturated or unsaturated aliphatic hydrocarbons having 1-20 carbon atoms, cyclic saturated or unsaturated aliphatic hydrocarbons having 5-20 carbon atoms or aromatic hydrocarbons having 5-20 carbon atoms may be mentioned by way of example as suitable organic solvents, it being possible for one or more hydrogen atom(s) or one or more carbon atom(s) to be replaced by heteroatoms.

They are preferably linear or branched saturated or unsaturated aliphatic hydrocarbons having 1 to 16 carbon atoms, cyclic saturated or unsaturated aliphatic hydrocarbons having 5-16 carbon atoms or aromatic

hydrocarbons having 6-16 carbon atoms, it being possible for one or more hydrogen atom(s), independently of one another, to be replaced by F, Cl, Br, NO₂ or CN, or it being possible for one or more CH₂ group(s), independently of one another, to be replaced by O, NH, C=O, S, S=O, SO₂ or P=O, or it being possible for one or more CH group(s), independently of one another, to be replaced by N or P or it being possible for quaternary carbon atoms to be replaced by Si.

10

Examples of suitable organic solvents are hexane, petroleum ether, cyclohexane, decalin, methylene chloride, chloroform, carbon tetrachloride, 1,2-dichloroethane, chlorobenzene, benzene, toluene, 1-chloronaphthalene, ethylene carbonate, CO₂, methyl acetate, ethyl acetate, butyl acetate, acetonitrile, acetamide, tetrahydro-1,3-dimethyl-2(1H)-pyrimidinone (DMPU), hexamethylphosphorotriamide (HMPT), dimethyl sulfoxide (DMSO), sulfolane, diethyl ether, methyl tert-butyl ether, ethylene glycol dimethyl ether, ethylene glycol diethyl ether, diethylene glycol diethyl ether, tetrahydrofuran, dioxane, acetone, diisopropyl ketone and polydimethylsiloxanes.

25 The organosilicon compound which is to be oxidized and has carbinol groups can be used in concentrations of from 0.1 to 100% by weight, based on the organic solution, preferably from 1 to 50% by weight.

30 If the method according to the invention is carried out in a 2-phase reaction system, thorough mixing of the two reaction phases for creating a large internal reaction surface area is necessary for a quantitative conversion of the carbinol groups. The thorough mixing of the phases can be produced either by turbulent flow or in principle by means of all known mixing systems, for example static mixing elements or mixing nozzles, stirrers, ultrasound, electrical, magnetic or electromagnetic fields, etc., or by combinations

thereof. An overview of the most important embodiment is given, for example, in "Ullmann's Encyclopedia of Industrial Chemistry" (Vol. B2, 5th edition, VCH Weinheim, 1988, pages 24-1 to 25-13 and 25-19 to 25-21; 5 Vol. B4, 5th edition, VCH Weinheim, 1992, pages 561 to 586).

10 The method according to the invention is preferably carried out in a 2-phase reaction system so that an average particle size of less than or equal to 200 µm is present in the continuous phase.

15 In the method according to the invention, the reactions are preferably carried out at temperatures of from -100 to +150°C, particularly preferably from -50 to +100°C and in particular from -20 to +50°C.

20 The reaction times are preferably from 0.1 seconds to 72 hours, preferably from 1 second to 24 hours, particularly preferably from 1 second to 10 hours and very particularly preferably from 1 second to 5 hours.

25 The method according to the invention can be carried out batchwise, semicontinuously or completely continuously in reactor systems suitable for this purpose, such as, for example, a batch reactor, batch reactor cascade, loop reactor, flow tube, tubular reactor, microreactor, centrifugal pumps and any desired combinations thereof. An overview of the most 30 important embodiments is given, for example, in "Ullmann's Encyclopedia of Industrial Chemistry" (Vol. B4, 5th edition, VCH Weinheim, 1992, pages 87-120). The reaction is preferably carried out continuously in a 2-phase reaction system.

35

The method according to the invention has a number of advantages over the prior art. It is comparatively simple, can be realized without special complicated apparatuses and, owing to the low reaction temperature

and the catalytic use of the mediators used, is economical and protects resources. Because of the selective and virtually quantitative oxidation of the carbinol groups, even polymeric polyorganosiloxanes and 5 organosiloxane resins give outstanding reaction yields which are substantially above the yields of the methods described in the prior art. Furthermore, scarcely any by-products are formed and the reaction products can be isolated cleanly and in a simple manner. In addition, 10 the relatively mild reaction conditions permit the use of the method according to the invention also in the case of organosilicon compounds having sensitive substituents. The method can be operated continuously and optionally even without additional organic 15 solvents, which means a further advantage with regard to cost, space-time yield and lasting environmental compatibility.

If desired, the organosilicon compounds obtained by the 20 method according to the invention can be further modified.

If the organosilicon compounds prepared according to the invention are compounds of the formula (I) where $a+b+c+d=4$, i.e. silanes, they can, depending on the 25 type of substituent X, be alkoxyLATED in a manner known to the person skilled in the art (X is a chlorine atom), hydrolyzed or (co)condensed to give organopolysiloxanes (X is a chlorine atom or hydroxyl, methoxy or ethoxy radical), or cocondensed with linear 30 organopolysiloxanes having terminal hydroxyl groups and with organosiloxane resins containing silanol groups (X is a chlorine atom or hydroxyl, methoxy or ethoxy radical).

35 If the organosilicon compounds prepared according to the invention are compounds of the formula (I) where $a+b+c+d\leq 3$, i.e. organosiloxanes, they can be equilibrated in a manner known to the person skilled in the art with further organopolysiloxanes, preferably

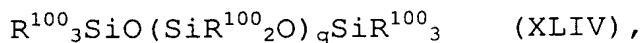
selected from the group consisting of linear organopolysiloxanes having terminal triorganosilyloxy groups, linear organopolysiloxanes having terminal hydroxyl groups, cyclic organopolysiloxanes and 5 copolymers comprising diorganosiloxane and monoorganosiloxane units, or with organosiloxane resins containing silanol groups, permitting, for example, the establishment of the desired molecular weight and the targeted distribution of the carbonyl groups in the 10 molecule and optionally the introduction of further functionalities.

Preferably used linear organopolysiloxanes having terminal hydroxyl groups are those of the formula



preferably used linear organopolysilanes having terminal triorganosilyloxy groups are those of the

20 formula



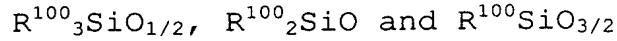
preferably used cyclic organopolysiloxanes are those of

25 the formula



preferably used copolymers are those comprising units

30 of the formula



and preferably used organosiloxane resins containing

35 silanol groups are those comprising units of the formula

$[\text{R}^{100}{}^3\text{SiO}_{1/2}]$ and $[\text{SiO}_{4/2}]$, these also containing additional Si-bonded OH groups,

in which

R^{100} in each case may be identical or different and have a meaning stated for R,

5 p is 0 or an integer from 1 to 2000,
q is 0 or an integer from 1 to 2000 and
r is an integer from 3 to 12.

10 The ratio of the organopolysiloxanes used in the optionally performed cocondensation or equilibration and organosilicon compounds prepared according to the invention are determined only by the desired proportion of carbonyl groups in the organosilicon compound produced in the optionally performed cocondensation or 15 equilibration and by the desired average chain length.

20 The optionally subsequently performed alkoxylation, hydrolysis, condensation, cocondensation or equilibration reactions are carried out in a manner known to the person skilled in the art.

Organosilicon compounds having carbonyl radicals are distinguished firstly by a high reactivity compared with nucleophiles and - as a result of this - broad 25 reaction spectrum and secondly by the sensitivity to redox processes which is typical of carbonyl groups. The possible applications of organosilicon compounds having carbonyl radicals are accordingly extensive.

30 Owing to the high reactivity of the carbonyl groups with O-, N- and S-nucleophiles, organosilicon compounds having carbonyl groups are outstandingly suitable, for example, for the permanent treatment of appropriate materials, such as, for example, of natural fibers 35 (such as wool, silk, cotton, keratin fibers), cellulose and cellulose fibers and the blended fabrics thereof with manmade fibers, such as polypropylene, polyester or polyamide fibers. Typical target effects are, for example, soft, fluid handle, improved elasticity,

antistatic properties, low frictional values, surface smoothness, gloss, crease recovery, color fastnesses, resistance to washing, hydrophilicity, tear propagation strength, reduced tendency to pilling, easy-care and 5 soil-release properties, improved comfort during wearing, high resistance of the treatment to washing and care processes, improved industrial processability, for example with regard to processing and production rate.

10

Furthermore, organosilicon compounds having carbonyl radicals are suitable as auxiliary in the tanning and finishing of leather and for the sizing and surface finishing of paper. Organosilicon compounds having 15 carbonyl radicals can also be used as additives in coatings and finishes, where, for example, they lead to a reduction in the surface roughness and hence to a reduction in the sliding resistance of the finish.

20 Other potential applications are the use of organosilicon compounds having carbonyl radicals as an additive in cosmetic formulations, for example in skin-care compositions, as conditioners in hair-washing compositions or for the reversible anchoring of 25 fragrances in the polymer matrix for achieving slow-release properties, as building protection compositions and as surface-active agents, such as, for example, detergents, surfactants, emulsifiers, antifoams and foam stabilizers.

30

In addition, organosilicon compounds having carbonyl radicals can be used as free radical transfer agents for controlling free radical polymerization processes, as a chemical building block, such as, for example, for 35 the production of plastics or resins and as an intermediate for further syntheses. Thus, the aldehyde and ketone groups can be further modified as desired by methods known to the person skilled in the art, such as, for example, by (hemi)acetalization, oxidation,

reduction, reaction with amines to give imines and Schiff's bases, oxime, hydrazone and semicarbazone formation, reaction with CH-acidic compounds or use as a CH-acidic reaction component.

5

The following method examples explain the invention.

Example 1:

121 g of a 3-hydroxypropyldimethylsilyl-terminated 10 polydimethylsiloxane having an OH content of 3.2% in 400 ml of methylene chloride, 1.90 g (11 mmol) of 4-hydroxy-TEMPO, 50 ml of saturated sodium bicarbonate solution and 2.27 g (22 mmol) of sodium bromide were cooled to -10°C, and 177 g of industrial bleaching 15 liquor (content about 1.8 M, pH 9.5 was established by adding 2 N sulfuric acid) were added with vigorous stirring by means of an anchor stirrer (2000 rpm; RZR stirrer from Heidolph) and thorough cooling in the course of 200 s. A suspension-like white mixture in 20 which the silicone oil droplets having an average particle size of from about 100 to 150 μm were dispersed in the continuous aqueous phase formed during this procedure. After about 5 min, the phases were separated and the organic phase containing the product 25 was investigated by NMR spectroscopy. Yield (standard analysis): 96% of Si-bonded 2-formylethyl groups, 4% of unreacted hydroxypropyl groups.

Comparative Experiment to Example 1:

30 Example 1 was repeated in an analogous manner, except that a magnetic stirrer (IKAMAG® RCT from IKA Labortechnik) with cylindrical magnetic stirring rod (L: 25 mm) was used instead of the anchor stirrer or propeller stirrer and stirring was effected at 35 1000 rpm. The resulting dispersion is substantially more coarse-particled and has an average particle size of the silicone oil droplets of more than 500 μm . After the product phase was separated off, the organic phase was investigated by NMR spectroscopy. Yield (standard

analysis): 46% of Si-bonded 2-formylethyl groups, 54% of unreacted hydroxypropyl groups.

Example 2:

5 121 g of a 3-hydroxypropyldimethylsilyl-terminated polydimethylsiloxane having an OH content of 1.25%, 950 mg (5.5 mmol) of 4-hydroxy-TEMPO, 50 ml of saturated sodium bicarbonate solution and 1135 mg (11 mmol) of sodium bromide were cooled to -10°C and
10 77 g of industrial bleaching liquor (content about 1.9 M, pH 9.5 was established by adding 2 N sulfuric acid) were added rapidly with vigorous stirring and thorough cooling. After about 15 min the phases were separated and the organic phase containing the product
15 was investigated by NMR spectroscopy. Yield (standard analysis): 95% of Si-bonded 2-formylethyl groups, 5% of unreacted hydroxypropyl groups.

Example 3:

20 The reaction was repeated analogously to Example 2 with 100 g of the polydimethylsiloxanes specified further in Table 1, functionalized with 3-hydroxypropyl side groups and having trimethylsilyl terminal groups, the amounts of 4-hydroxy-TEMPO, saturated NaHCO₃ solution,
25 sodium bromide and bleaching liquor stated in the table being used. At the end of the reaction, the reaction mixture is neutralized with 10% strength HCl (aq.) (pH=6-7). After the organosilicon phase has been separated off, all volatile constituents have been
30 removed in vacuo and filtration has been effected, polydimethylsiloxane functionalized with formylethyl side groups and having trimethylsilyl terminal groups is obtained as a virtually colorless, clear oil.

35 **Table 1.**

Example	3a	3b	3c
OH content [%]	1.34	0.85	0.6
4-OH-Tempo [g]	0.8	0.5	0.375
NaHCO ₃ solution [ml]	45	30	20

NaBr [g]	1.0	0.6	0.45
Reaction time [min]	15	25	35
Yield	98.2	96.4	95.5

Example 4:

Analogously to Examples 3, 100 g of a linear polydimethylsiloxane having - as further specified in 5 Table 2 - side or terminal carbinol groups (carbinol oil) were reacted to give the corresponding formyl-functionalized polydimethylsiloxanes.

Table 2.

Carbinol oil	Substituent	Type of substituent	OH content [%]
A	polyoxyalkylene radical -C ₃ H ₆ -(C ₂ H ₄ O) ₆ -(C ₄ H ₈ O) ₁₄ H	side group	0.7
B	polyoxyalkylene radical -C ₃ H ₆ -(C ₂ H ₄ O) ₂₀ -(C ₄ H ₈ O) ₂₀ H	side group	0.48
C	3-[2-ethyl-3-hydroxy-3-(hydroxymethyl)propoxy]propyl	alpha,omega-terminal groups	1.55
D	4-hydroxy-2-methylbutyl	side group	0.44
E	3-hydroxypropyl	monofunctional	1.02

10

Table 3 illustrates the conditions of the synthesis.

Table 3.

Example	4a	4b	4c	4d	4e
Carbinol oil	A	B	C	D	E
Additional solvent	-	toluene	-	-	ethyl acetate
4-OH-Tempo [g]	0.44	0.30	0.98	0.275	0.33
NaHCO₃ solution [ml]	25	15	52	15	18
NaBr [g]	0.52	0.36	1.17	0.33	0.39
Reaction time [min]	30	45	12	35	10
Yield	96.3	97.6	92.4	98.1	95.9

Example 5:

The following solutions were prepared:

5 Solution 1: 430 mg (2.5 mmol, 1.0 mol%) of 4-hydroxy-
TEMPO were dissolved in 1000 g of 3-hydroxypropyl-
dimethylsilyl-terminated polydimethylsiloxane having an
OH content of 0.5 mmol per g.

10 Solution 2: 2 l of sodium hypochlorite solution
(industrial bleaching liquor) were adjusted to a pH of
9.5 with about 80 ml of 20 percent sulfuric acid.
Content about 1.9 M.

15 Solution 3: 84.9 g of NaBr in 313 ml of water.

15 By means of metering pumps, the solutions 1, 2 and 3
were pumped from reservoirs by means of a static mixing
element synchronously into a 20 m long titanium tube
(internal diameter 3 mm, external diameter 4.1 mm)
20 wound into a spiral. The pumping rate was 400 ml/min
for solution 1 and 130 ml/min for solution 2 and
0.5 l/h for solution 3. The reaction mixture was
collected in a container and optionally diluted with
ethyl acetate. The organic phase was separated off.
25 After removal of all volatile constituents in vacuo and
filtration the polydimethylsiloxane functionalized by
terminal formylethyl groups was obtained as a virtually
colorless, clear oil. Yield: 90% of silicone oil having
Si-bonded 2-formylethyl groups (quantitative NMR
30 analysis).

Example 6:

35 Further oxidations in the batch mode were carried out
with the 3-hydroxypropyldimethylsilyl-terminated
polydimethylsiloxane used in Example 5. For reagents
used, experimental conditions and yields, cf. Table 4.

Table 4.

Catalyst/ cocatalyst (mol%) *	Oxidizing agent (mol%) *	Reaction medium	Reaction tempera- ture (°C)	Dura- tion of reac- tion	Yield (%)
4-Hydroxy-TEMPO (1), KBr (1)	NaOCl (120)	ethyl acetate/ water	20	5 min	95
4-Hydroxy-TEMPO (2.5), KBr (1)	NaOCl (120)	without organic solvent	10 to 25	3 min	92
4-Acetamido-TEMPO (2)	NaOBr (110)	toluene/ water	10	2 min	97
TEMPO (0.1)	N-chloro- succin- imide (1.1)	CH ₂ Cl ₂	5	20 min	98
TEMPO (1)	Phl(OAc) ₂ (110)	CH ₂ Cl ₂	20	2 h	80
TEMPO (1)	KHSO ₅ (110)	CH ₂ Cl ₂	20	5.5 h	75
TEMPO (1), Bu ₄ N ⁺ Br ⁻ (2)	oxone (200)	CH ₂ Cl ₂	20	1.2 h	70
TEMPO (1)	m-chloro- perbenzoic acid	CH ₂ Cl ₂	5	35 min	75
4-Hydroxy-TEMPO (5), CuCl (10)	O ₂	DMF	25	3 h	90
TEMPO (10), laccase (1000 ncat./ g siloxane)	O ₂	aceto- nitrile/ 0.1 M NaOAc (pH 5.0)	38	2 d	70
TEMPO (10), laccase (1000 ncat./ g siloxane)	O ₂	THF/0.1 M NaOAc (pH 5.1)	39	3 d	71
TEMPO (10), laccase (500 ncat./ g siloxane)	O ₂	without organic solvent	40	2 d	65
TEMPO (2.5), RuCl ₂ (PPh ₃) ₃ (2.5)	O ₂	without organic solvent	100	5 h	90

* based on the molar amount of carbinol groups present